

SUPER HIGH SPEED STRAIGHT NEEDLE OVERLOCK SEWING MACHINES PARTS LIST

VER 1.0 2002.12
SH6302-G-02-12

MODEL OV-600

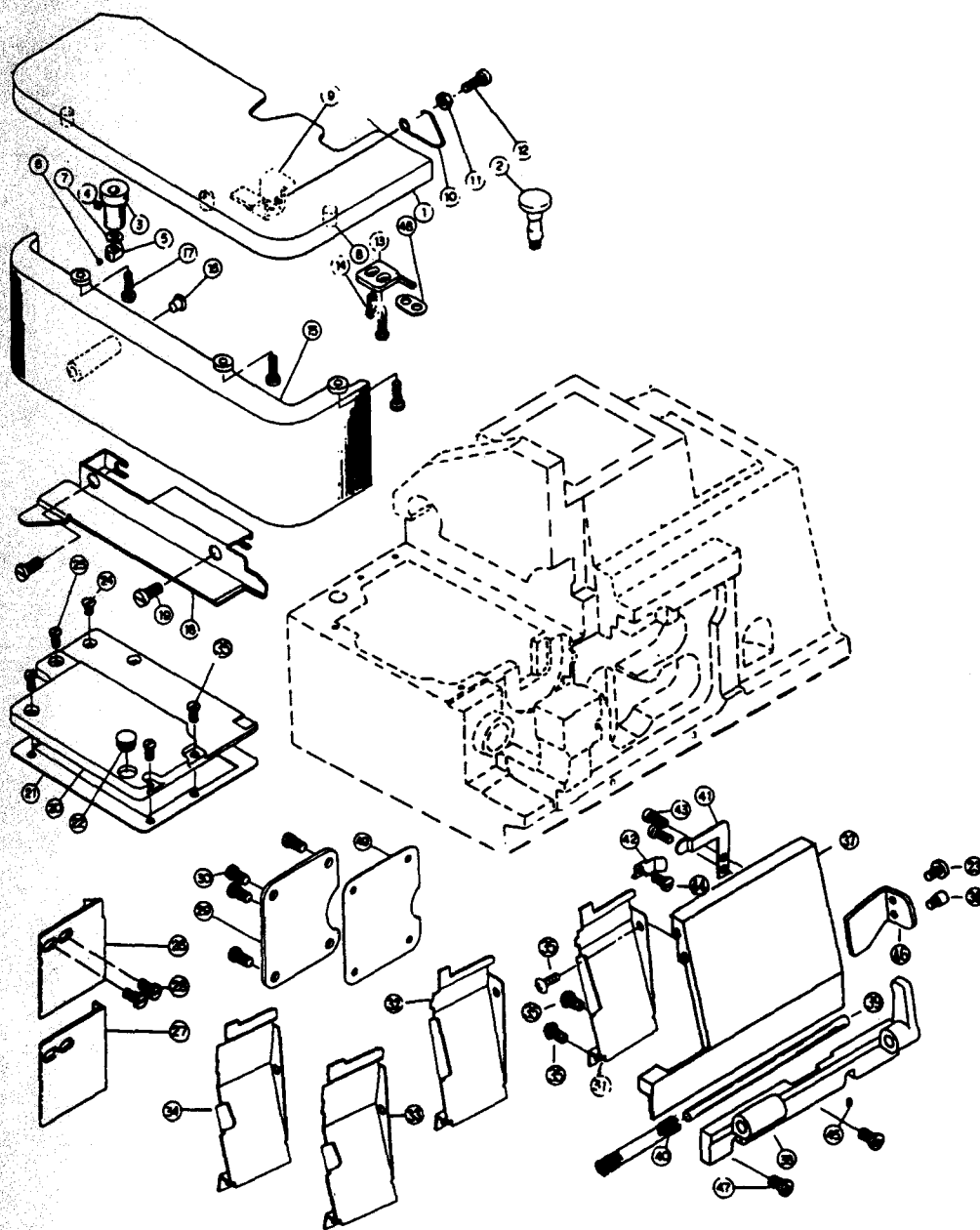


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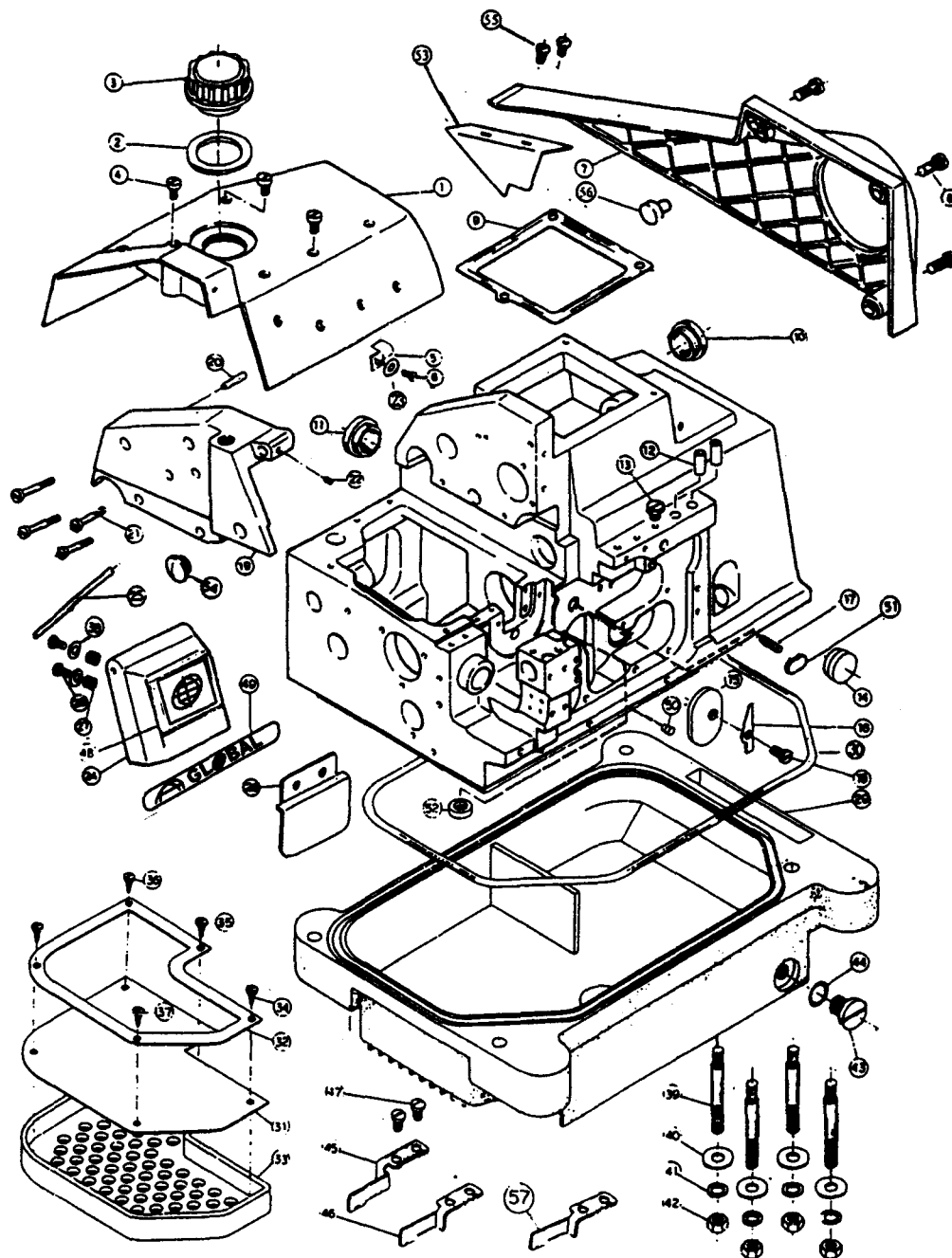
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(1) FRAME COMPONENTS



Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Cloth plate asm	6030101C700	1
2	Cloth plate hinge stud	6030102B300	1
3	Eccentric bushing	6030103A500	1
4	Screw	SN44400400E	1
5	Nut	6030105D300	1
6	Screw	SN32440300E	1
7	Waved washer	6030107D700	1
8	Collar	6030108A600	3
9	Stopper base	6030109C700	1
10	Spring	6030110A800	1
11	Nut	SA44400407A	1
12	Screw	SB44401407A	1
13	Stopper	6030113B700	1
14	Screw	SC44400906M	2
15	Clothplate cover	6030115D600	1
16	Rubber plug	6030116A600	1
17	Screw	SC36401307D	3
18	Cloth plate side cover	6030118B700	1
19	Screw	SB48280808A	2
20	Feed mechanism cover	6030120C200	1
21	Gasket	6030121G700	1
22	Rubber plug	6030122A600	1
23	Screw	SB36400607A	1
24	Screw	SE36401107A	1
25	Screw	SC36401007D	3
.1,2	Chip guard cover left	R6030126B700	1
.3,4	Chip guard cover left	R6050127B700	1
28	Screw	SB44400608K	2
29	Cover	6030129B700	1
30	Screw	SC44400907D	4
.1	Chip guard cover	7030131B700	1
.2	Chip guard cover	7040132B700	1
.3	Chip guard cover	7050133B700	1
.4	Chip guard cover	7050134B700	1
35	Screw	SC36400707D	4
36	Screw	SB36400505M	1
37	Looper cover	6030137C200	1
38	Looper cover bracket	6030138C200	1
39	Looper cover hinge pin	6030139D300	1
40	Spring	6030140A800	1
41	Looper cover presser plate	6030141D700	1
42	Looper cover presser spring	6030142D700	1
43	Screw	SC36400606D	2
44	Screw	SC44400907D	1
45	Screw	SN44400400E	1
46	Latch	6030146B700	1
47	Screw	SC44401208D	2
48	Washer	6030148B700	1
49	Gasket	6030149G700	1
.1 For OV-604			
.2 For OV-614			
.3 For OV-616 - ☐ 3 ☐			
.4 For OV-616 - ☐ 5 ☐			

(2) FRAME COMPONENTS (2)

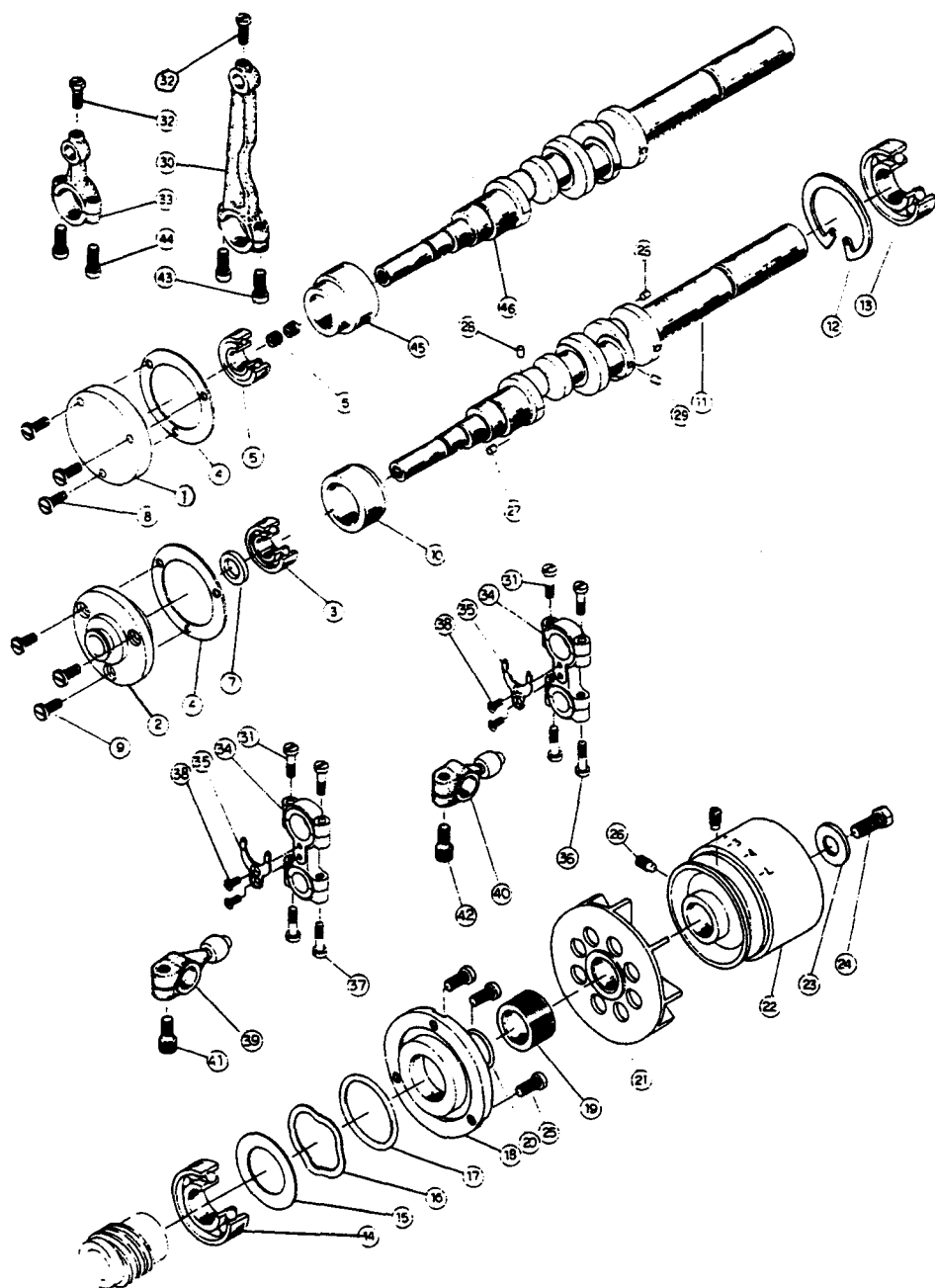


Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Upper cover	R6030201D200	1
2	Gasket	6030202A600	1
3	Oil cap	6030203B600	1
4	Screw	SC48281208D	3
5	Spring	6030205D700	1
6	Screw	SC36400707D	1
7	Belt cover	7030207D600	1
8	Screw	SC60281310D	3
9	Gasket	6030209H700	1
10	Rubber Plug	6030210A600	1
11	Rubber Plug	6030210A600	1
12	Thread Guide	6030212C300	2
13	Screw	SK60281109B	1
14	Plug	6030214A600	1
15	Felt	6030215L700	1
16	Washer	6030216B700	1
17	Oil wick	6707	1
18	Screw	SC44400907D	1
19	Side cover	R6030219A200	1
20	Spring pin	SP0410	1
21	Screw	SB48282507B	4
22	Screw	SN36400400E	1
23	Washer	PW040912	1
24	Face Plate cover	R6030224C200	1
25	Pin	6030225D300	1
26	Safety plate	R6030226B600	1
27	Nut	6030227G300	2
28	Screw	SC36400606D	2
29	Oil reservoir	6030229C200	1
30	Oil gasket	6030230A600	1
31	Filter	6030231M700	1
32	Cord holder	6030232B700	1
33	Filter reservoir	6030233D600	1
34	Screw	WF03130807A	1
35	Screw	WF03130807A	1
36	Screw	WF03130807A	1
37	Screw	WF03130807A	2
38	Washer	PW040912	2
39	Bolts	MG06405000B	4
40	Washer	PW081820	4
41	Spring washer	SW207	4
42	Nut	MA06400612A	4
43	Screw	SM95281017A	1
44	Oil ring	6030244A600	1
45	Chip guard Cover	6050245B700	1
46	Chip guard Cover	6030246B700	1
47	Screw	SB48280808A	2
48	Name plate	6478-1	1
49	Name plate	6478-2	1
50	Plug	6030250H300	1
51	Sponge	6030251L700	1
52	Filter	6030252D600	1
53	Plate	7030253	1
54	Plug	R6030217	1
55	Screw	R6030256	2
56	Rubber Plug	6030116A600	1
57	Chip guard Cover	6030253B700	1

1 For OV-604 · OV-614

2 For OV-616

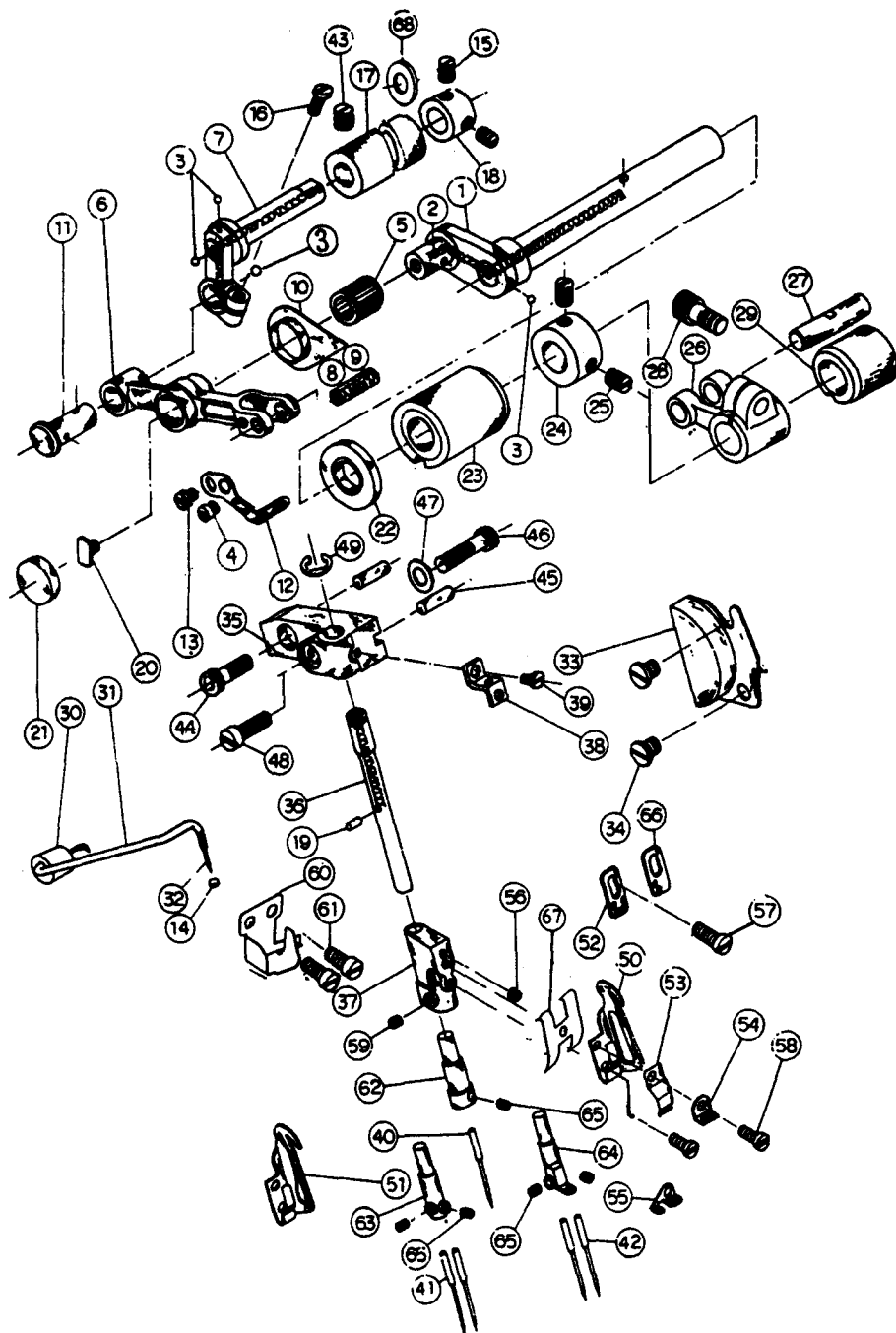
(3) CRANK SHAFT COMPONENTS



Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
.1 1	Crankshaft bushing	6030301F300	1
.2 2	Crankshaft bushing	6050302F300	1
.2 3	Ball bearing	BB1026080Z	1
4	Gasket	6030304G700	2
.1 5	Ball bearing	BB10260800	1
.1 6	Screw	SG60280700A	2
.2 7	Oil seal	6050826A600	1
.1 8	Screw	SC44401208D	3
.2 9	Screw	SB444400807A	3
.2 10	Crankshaft bushing	6050310B500	1
.2 11	Crankshaft	6050311A300	1
12	Ball bearing retainer	6030312D700	1
13	Ball bearing	BB17401200	1
14	Ball bearing	BB1740120Z	1
15	Washer	6030315D700	1
16	Waved washer	6030316D700	1
17	Rubber ring	6030317A600	1
18	Thrust holder	6030318C200	1
19	Position lock ring	6030319C300	1
20	Oil seal	6030320A600	1
21	Fan	6030321C200	1
22	Hand wheel	6030322C200	1
23	Washer	6030323B700	1
24	Screw	SK60281510B	1
25	Screw	SC48281208D	3
26	Screw	SI60281000B	2
27	Plug	6030327H300	1
28	Plug	6030328H300	2
29	Plug	6030329H300	1
30	Needle bar connecting rod	6030330D100	1
31	Screw	MB04281507B	4
32	Screw	SK44400606A	2
33	Knife driving rod	6030333D100	1
34	Looper driving rod	6030334D100	2
35	Guide	6030335D300	2
36	Screw	MB04281507B	2
37	Screw	MB04281507B	2
38	Screw	MB03200505K	4
.1 39	Crank	6030339A100	1
40	Crank	6030340A100	1
.1 41	Screw	MM06301210A	1
42	Screw	MM06301210A	1
43	Screw	MB04281507B	2
44	Screw	MB04281507B	2
.1 45	Crankshaft bushing	6030345B500	1
.1 46	Crankshaft	6030346A300	1

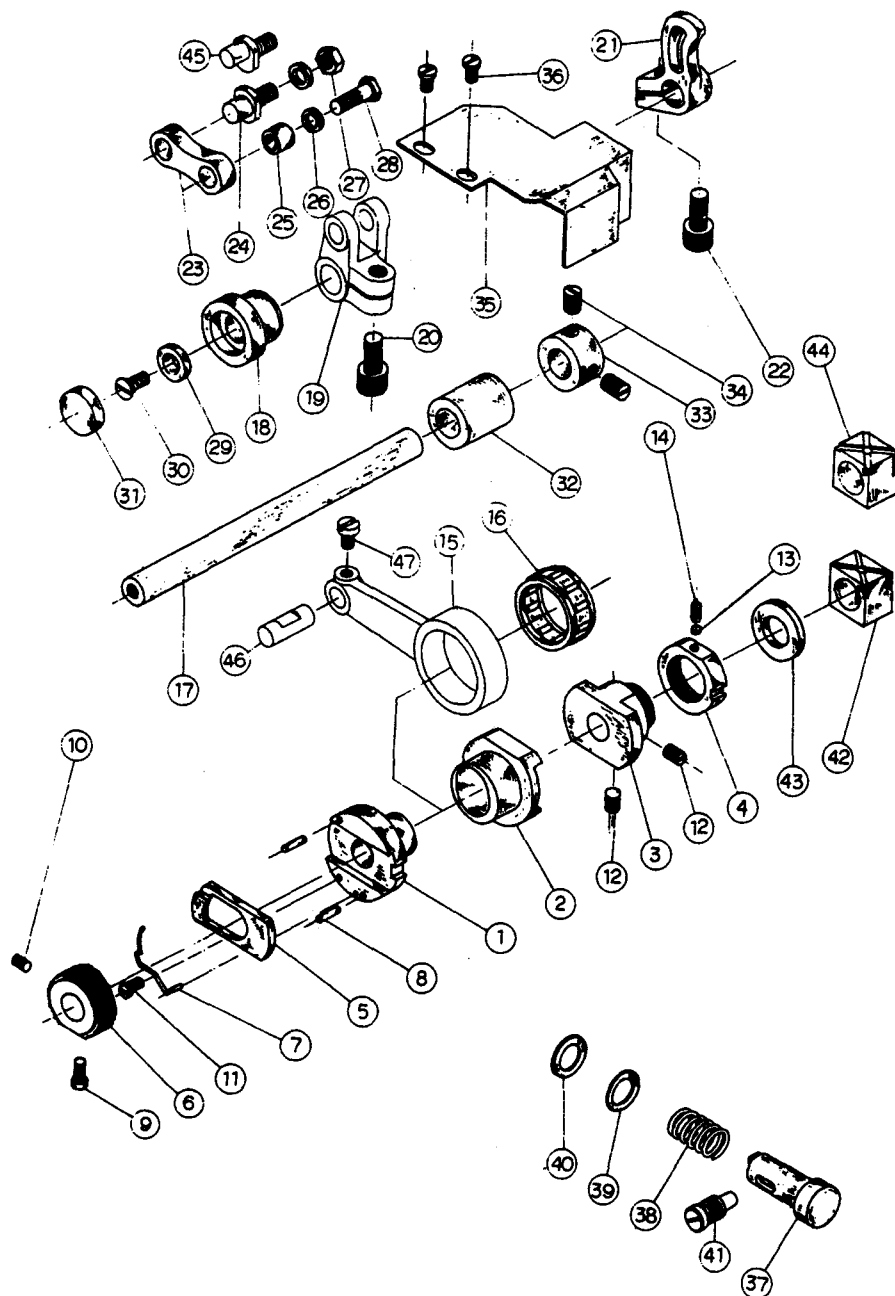
.1 For OV-604 · OV-614
.2 For OV-616

(4) NEEDLE DRIVING SHAFT COMPONENTS



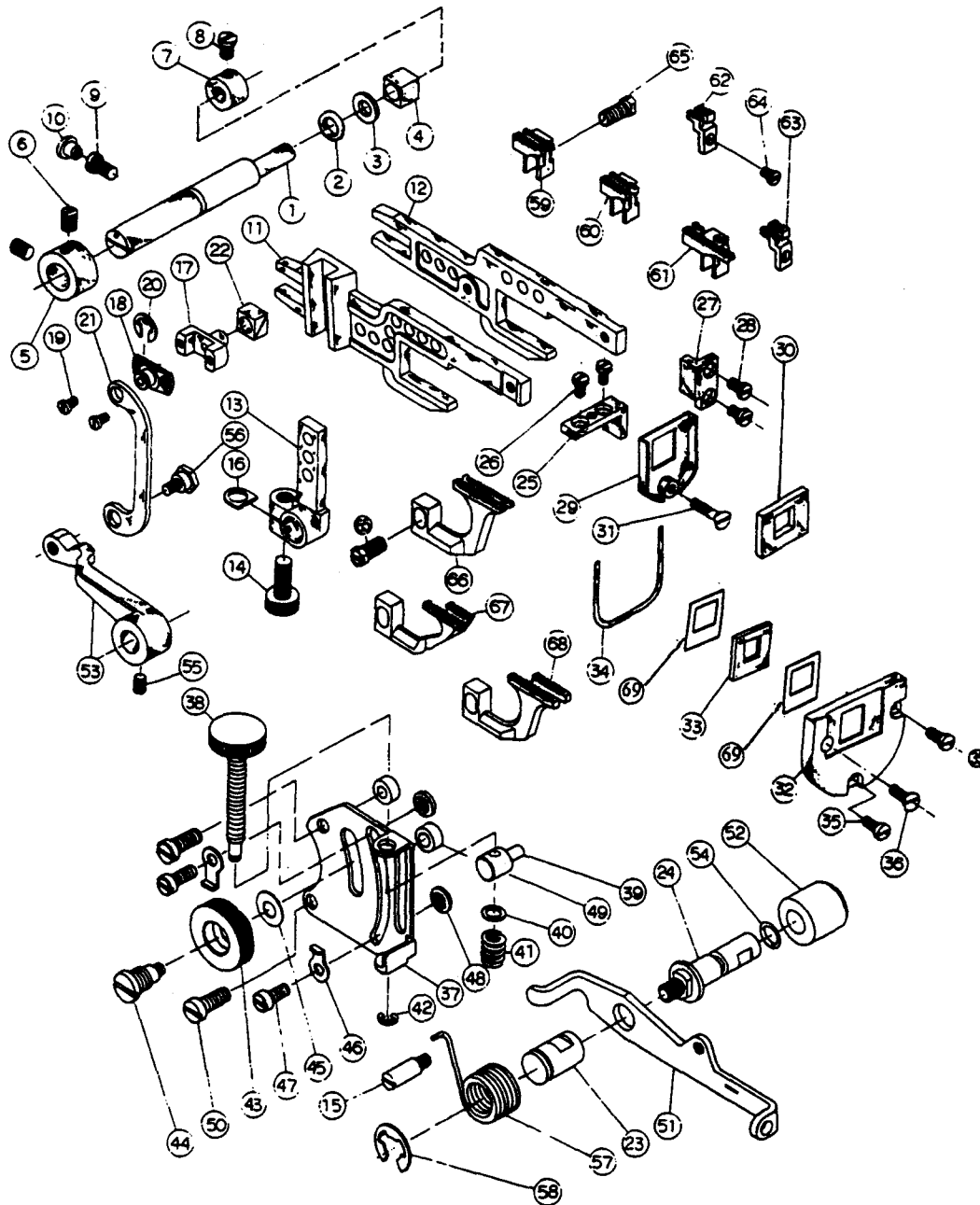
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Needle driving shaft	6030401A100	1
2	Oil wick	6707	1
3	Plug	6030403H300	4
4	Screw	SB24560405A	1
5	Bushing	NB09121300	1
6	Needle driving lever	6030406A100	1
7	Holder	6030407A100	1
8	Crank pin	6030408A300	1
9	Oil wick	6707	1
10	Oil shield	6030410D700	1
11	Crank pin	6030411A300	1
12	Needle thread presser	6030412D700	1
13	Screw	SB24560405A	1
14	Plug	6030327H300	1
15	Screw	SN44400400E	2
16	Screw	SC36401006D	1
17	Bushing	6030417G300	1
18	Thrust collar	6030418D300	1
19	Oil wick	6030619L700	1
20	Bolt	6030420D300	1
21	Cover	6030421D700	1
22	Oil seal	6030422A600	1
23	Bushing	6030423G300	1
24	Thrust collar	6030424D300	1
25	Screw	SG56320500A	2
26	Forked crank	6030426A100	1
27	Pin	6030427A300	1
28	Screw	MM60751210A	1
29	Bushing	6030429G300	1
30	Oil wick cover bushing	6030430A600	1
31	Oil tube	6691	1
32	Oil wick	6706	1
33	Cover	6030433B700	1
34	Screw	SC44400508D	2
35	Needle Bar Base	6030435B200	1
36	Needle bar	6030436A300	1
37	Needle clamp base	6030437D100	1
38	Needle thread guide	6030438B700	1
39	Screw	SB36400406A	1
40	Needle	DC27XX	1
41	Needle	DC27XX	2
42	Needle	DC27XX	2
43	Screw	SG60280700A	1
44	Screw	MM60102010A	1
45	Pin	ST0414	2
46	Screw	MM60102210A	1
47	Washer	6030323B700	1
48	Screw	SB48281208A	1
49	Returner E	ER07	1
50	Needle thread take-up lever	6030450D700	1
51	Needle thread take-up lever	6030451D700	1
52	Needle thread guide	6040452B700	1
53	Presser spring	6030453N700	1
54	Needle thread guide	6030454B700	1
55	Needle thread guide	6030455B700	1
56	Screw	SG36400400A	1
57	Screw	SB36400406A	1
58	Screw	SE32440405A	2
59	Screw	SN44400400E	1
60	Oil reservoir asm	R6030460B700	1
61	Screw	SB36400406A	2
62	Needle clamp	NC603033	1
63	Needle clamp	NC604022	1
64	Needle clamp	NC605032	1
65	Screw	SH32440300A	5
66	Needle thread guide	6030472B700	1
67	Needle clamp base cover	R6030467	1
68	Needle clamp base cover	6030467	1

(5) FEED MECHANISM COMPONENTS



Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Eccentric	6030501A300	1
2	Eccentric	6030502A300	1
3	Press ring	6030503A300	1
4	Nut	6030504B300	1
5	Ratchet pawl	6030505B700	1
6	Ratchet gear	6030506A300	1
7	Ratchet pawl spring	6030507A800	1
8	Spring pin	SP0308	2
9	Screw	SB44400706F	1
10	Screw	SN44400400E	1
11	Screw	SB24560604B	1
12	Screw	SN44400400E	2
13	Plug	6030513E700	1
14	Screw	SN32440300E	1
15	Crank rod	6030515A100	1
16	Bearing	NB22261000	1
17	Rocker Shaft	6030517A300	1
18	Rocker shaft bushing	6030518G300	1
19	Crank	6030519A100	1
20	Screw	MM06301210A	1
21	Main feed rocker	6030521A100	1
22	Screw	MM60301210A	1
23	Main feed link	6030523 E200	1
24	Crank Pin	6030524A300	1
25	Collar	6030525A300	1
26	Washer	6030526B700	2
27	Nut	SA48320409B	1
28	Screw	SK48321207C	1
29	Washer	6030529B700	1
30	Screw	SE36400806B	1
31	Rubber plug	6030531A600	1
32	Bushing	6030532G300	1
33	Thrust collar	6030533D300	1
34	Screw	SH56320500A	2
35	Cover	6030535B700	1
36	Screw	SC36400707D	2
37	Push button stud	6030537D300	1
38	Spring	6030538A800	1
39	Washer	6030539D700	1
40	Felt	6030540L700	1
41	Bolt	SB60281507D	1
42	Slide Block	6050542G300	1
43	Washer	6030543B700	1
44	Slide Block	6030544G300	1
45	Crank Pin	6030545A300	1
46	Crank Pin	6030546A300	1
47	Screw	SK44400606A	1
1	For OV-604 · 614		
2	For OV-616		
3	For OV-604-059 · OV-614-249 · OV-616-559 OV-604-000 · OV-616-359PD05		

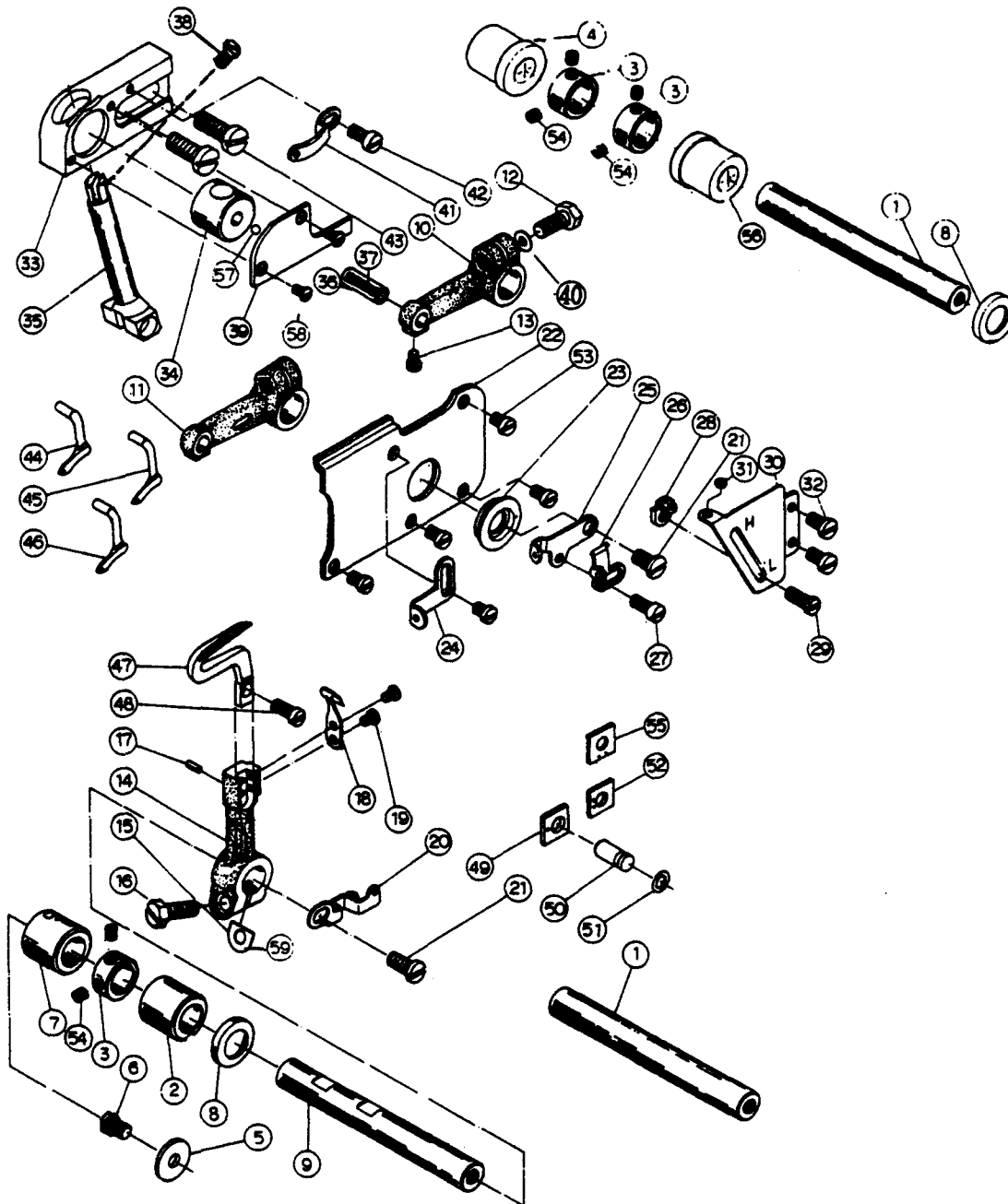
(6) FEED MECHANISM COMPONENTS



Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Feed bar shaft	6030601A300	1
2	Rubber ring	ORP08	1
3	Washer	6030603B700	1
4	Slide block	6030604A400	1
5	Collar	6030605D300	1
6	Screw	SG56320500A	2
7	Collar	6030607D300	1
8	Screw	SB44400706A	1
9	Screw	SB44400706A	1
10	Plug	6030610A600	1
11	Main feed bar	6030611A100	1
12	Differential feed bar	6030612A100	1
13	Differential feed rocker	6030613A100	1
14	Screw	MM06301210A	1
15	Stopper Screw	SB48280606M	1
16	Washer	6030616B700	1
17	Slide block	6030617A100	1
18	Slide block	6030618A100	1
19	Screw	SB32440505A	2
20	Retainer E	ER05	1
21	Link	6030621B700	1
22	Slide block	6030622A400	1
23	Nut	6030623B300	1
24	Hinge Screw	6030624B300	1
25	Feed bar support	6030625A400	1
26	Screw	SC36400706D	2
27	Feed bar support	6030627B700	1
28	Screw	SB36400505A	2
29	Rubber cover	6030629B700	1
30	Rubber	6030630F600	1
31	Screw	SE36401107A	1
32	Rubber case	6030632C200	1
33	Rubber	6030633F600	1
34	Rubber ring	6030634A600	1
35	Screw	SC36400806D	2
36	Screw	SE36401107A	1
37	Differential Feed Graduation	6030637B700	1
38	Adjusting screw	6030638D300	1
39	Differential feed block	6030639C300	1
40	Washer	6030640B700	1
41	Spring	6030641A800	1
42	Retainer E	ER03	1
43	Lock nut	6030643C300	1
44	Hinge screw	6030644C300	1
45	Washer	6030645B700	1
46	Washer	6030646B700	2
47	Screw	SC36400606D	2
48	Nut	6030648D300	2
49	Washer	6030649D300	2
50	Screw	SC48281208D	2
51	Rocker shaft	6030651B700	1
52	Bushings	6030652A500	1
53	Differential feed rocker	6030653B200	1
54	Rubber ring	ORP05	1
55	Screw	SN60280800E	1
56	Hinge screw	SK44400609E	1
57	Spring	6030657A800	1
58	Retainer E	ER09	1
59	Differential feed dog	FD60821	1
60	Differential feed dog	FD60971	1
61	Differential feed dog	FD60828	1
62	Auxiliary feed dog	AF60871	1
63	Auxiliary feed dog	AF60874	1
64	Screw	SB32440705A	1
65	Screw	SK44400907A	2
66	Main feed dog	DF8040T	1
67	Main feed dog	DF85209	1
68	Main feed dog	DF814BE	1
69	Washer	6030669	2

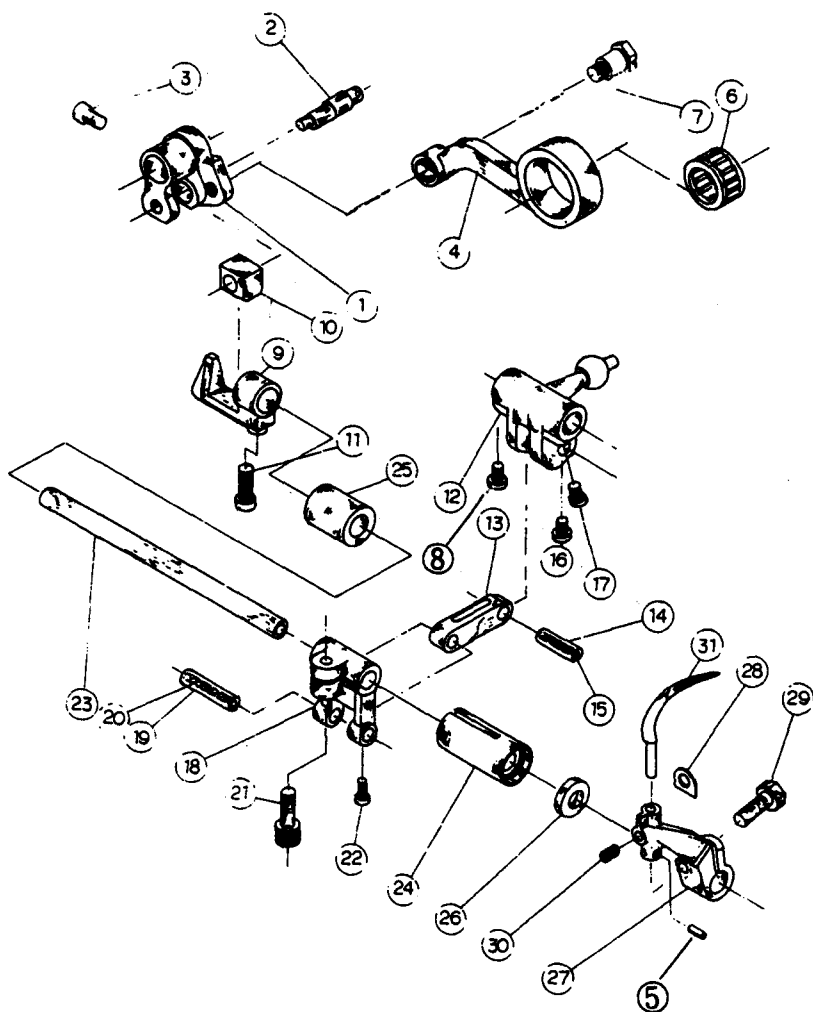
1 For OV-604
2 For OV-614
3 For OV-616
4 For OV-614 | OV-614

(7)UPPER AND LOWER LOOPER COMPONENTS



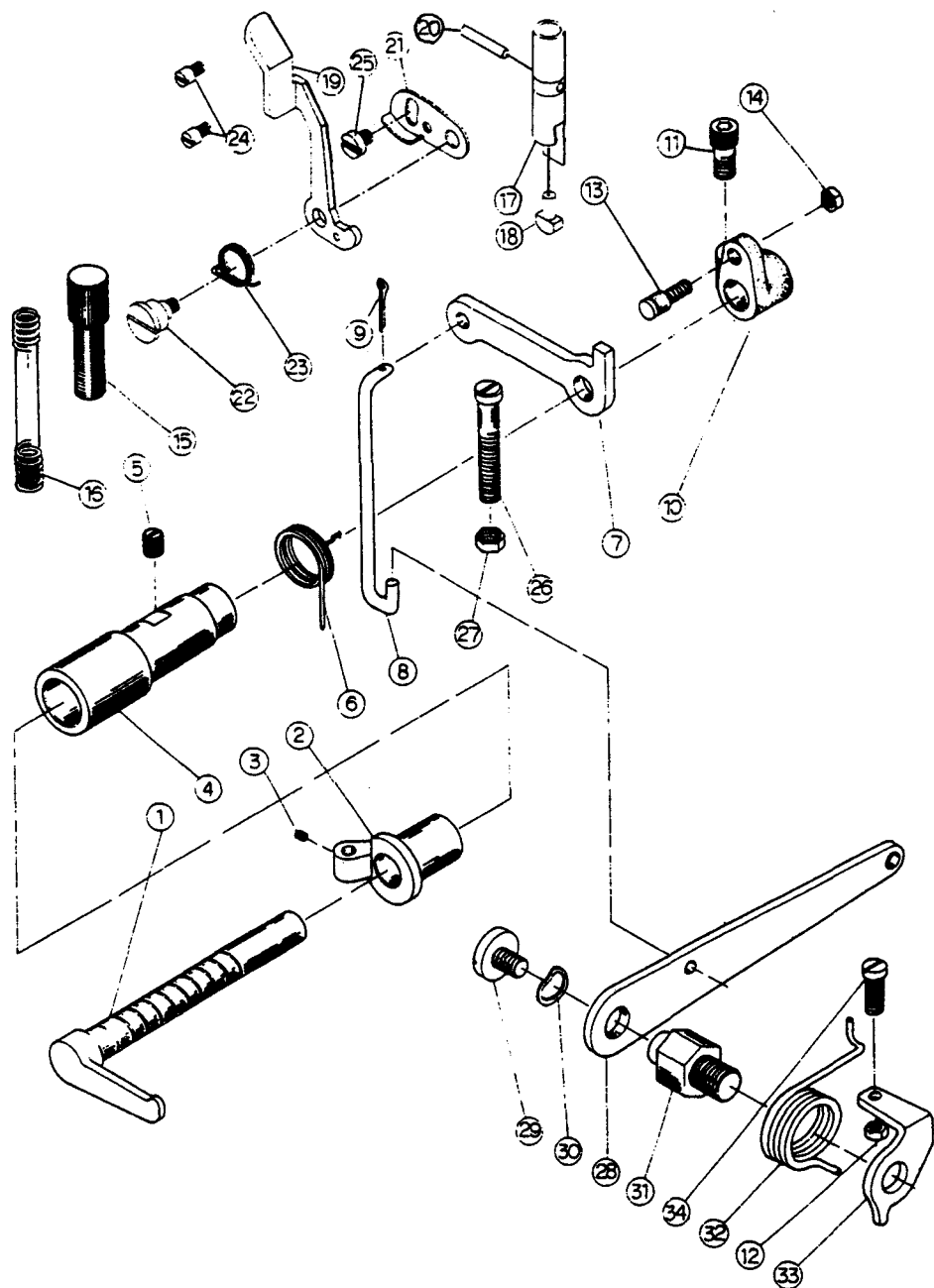
REF.NO	DESCRIPTION	PARTS NO.	QUANTITY
.1	1 Upper looper shaft	6030701A300	2
	2 Bushing	6030702G300	1
	3 Thrust collar	6030703D300	3
	4 Bushing	6030704G300	1
	5 Washer	6030705B700	1
	6 Screw	SK44400907A	1
	7 Bushing	6030707G300	1
	8 Rubber ring	6030708A600	2
.3	9 Lower looper shaft	6050709A300	1
.2	10 Crank	6030710A100	1
.4	11 Crank	6030711A100	1
	12 Screw	SK60281307F	1
	13 Screw	SB36400505A	1
	14 Lower looper support arm	6030714D100	1
	15 Washer	6030715B700	1
	16 Screw	SK60281007F	1
	17 Spring pin	SP0206	1
	18 Travelling needle guide	NG600900	1
	19 Screw	SB32440405A	2
	20 Looper thread take-up	6030720B700	1
	21 Screw	SB44400808D	2
	22 Oil shield plate	6030722B700	1
	23 Oil seal	6030723A600	1
	24 Thread guide	6030724B700	1
	25 Looper thread take up	6030725B700	1
	26 Thread take up	6030726B700	1
	27 Screw	SC32440406A	1
	28 Lower looper thread guide	6030728B700	1
	29 Screw	SB36400406A	1
	30 Looper thread take up cover	6030730B700	1
	31 Thread guide	6030731A900	1
	32 Screw	SC44400907D	2
	33 Guide support	6030733E200	1
	34 Lever guide	6030734H300	1
	35 Upper looper lever	7030735A900	1
	36 Pin	6030736A300	1
	37 Oil wick	6707	1
	38 Screw	S7030738	1
	39 Guide cover	6030739B700	1
	40 Washer	6030740B700	1
	41 Thread guide	6030741B700	1
	42 Screw	SC36400707D	1
	43 Screw	SB60281609A	2
.5	44 Upper looper	UL603880	1
.6	45 Upper looper	UL603881	1
.7	46 Upper looper	UL604883	1
	47 Lower looper	LL603884	1
	48 Screw	SC36400606D	1
.2	49 Stopper	6030749B700	1
	50 Pin	6030750D300	1
	51 Rubber ring	ORPM4	1
.4	52 Stopper	6040752B700	1
	53 Screw	SC36401007D	5
	54 Screw	SN44400400E	6
.8	55 Stopper	6040755B700	1
	56 Bushing	6030756G300	1
	57 Oil wick cover bushing	6030757L300	1
	58 Screw	SB32440705A	2
	59 Washer	7030757	1
.1	For OV-604, OV-614	.5 For OV-604, OV-616(Needle #8-#13)	
.2	For OV-604, OV-616	.6 For OV-604, OV-616(Needle #14-#20)	
.3	For OV-616	and OV-616(Needle #6-#8)	
.4	For OV-614	.7 For OV-604, OV-616(Needle #21)	
		and OV-614(Needle #9-#16)	
		.8 For OV-634-240	

(8) CHAIN LOOPER COMPONENTS (FOR OV-616)



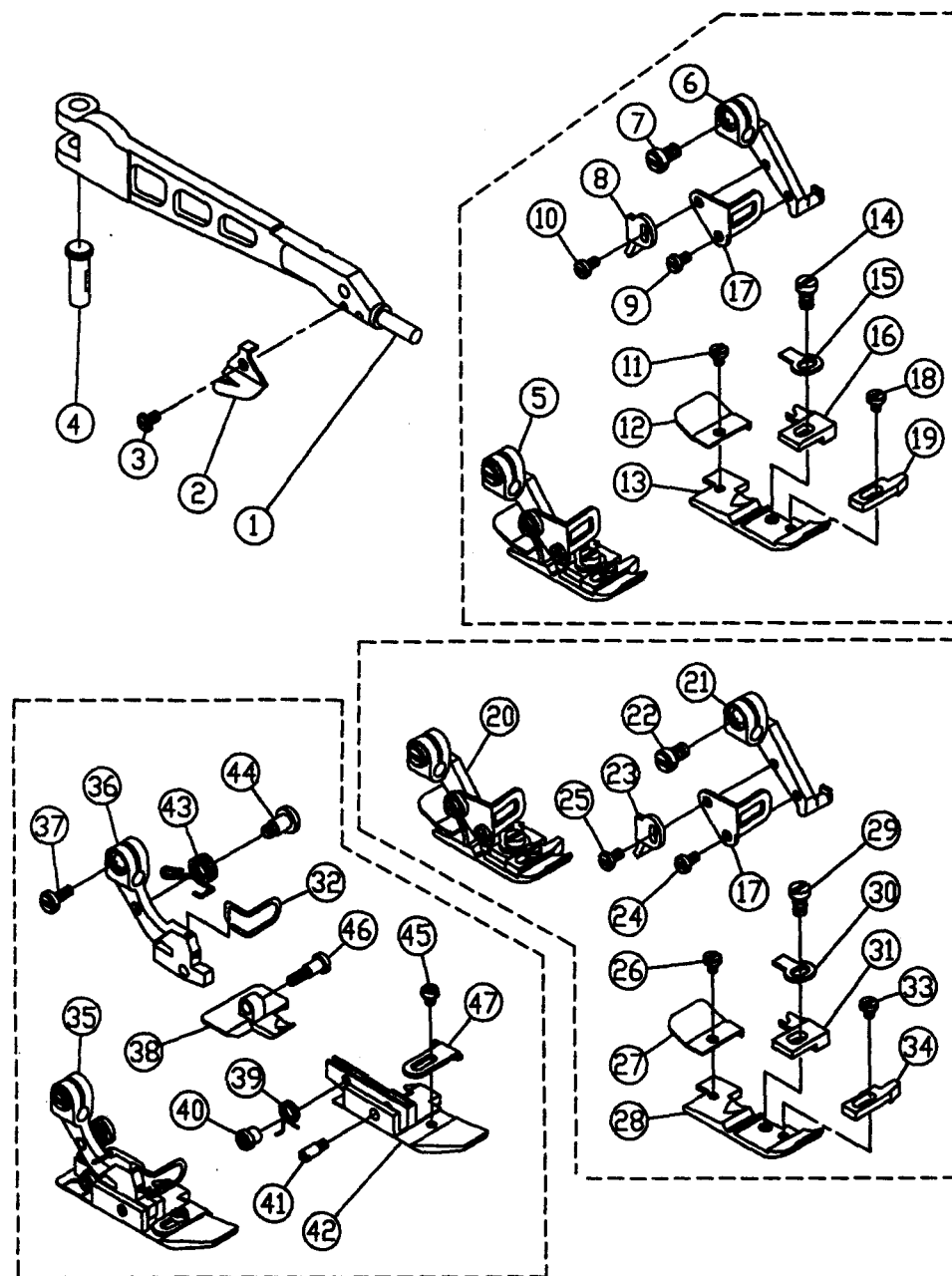
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Chain looper shaft slide arm	6050801A100	1
2	Slide block pin	6050802A300	1
3	Screw	SB44400706A	1
4	Chain looper rod	6050804A100	1
5	Spring Pin	SP0208	1
6	Bearing	NB18221000	1
7	Screw	SK56321309E	1
8	Screw	SN44400706A	1
9	Bracket	6050809A100	1
10	Slide block	6050810A400	1
11	Screw	SB48321207A	1
12	Ball stud	6050812A100	1
13	Driving link	6050813A400	1
14	Pin	6050814A300	1
15	Oil wick	6707	1
16	Screw	SB36400505A	1
17	Screw	SN44400706A	1
18	Driving arm	6050818A100	1
19	Pin	6050819A300	1
20	Oil wick	6707	1
21	Screw	MM06301210A	1
22	Screw	SB36400505A	1
23	Chain looper shaft	6050823A300	1
24	Bushing	6050824G300	1
25	Bushing	6050825G300	1
26	Oil seal	6050826A600	1
27	Driving arm	6050827D100	1
28	Washer	6050828B700	1
29	Screw	SK60281007F	1
30	Screw	SN44400400E	1
31	Chain looper	CL605294	1

(9) PRESSER FOOT COMPONENTS



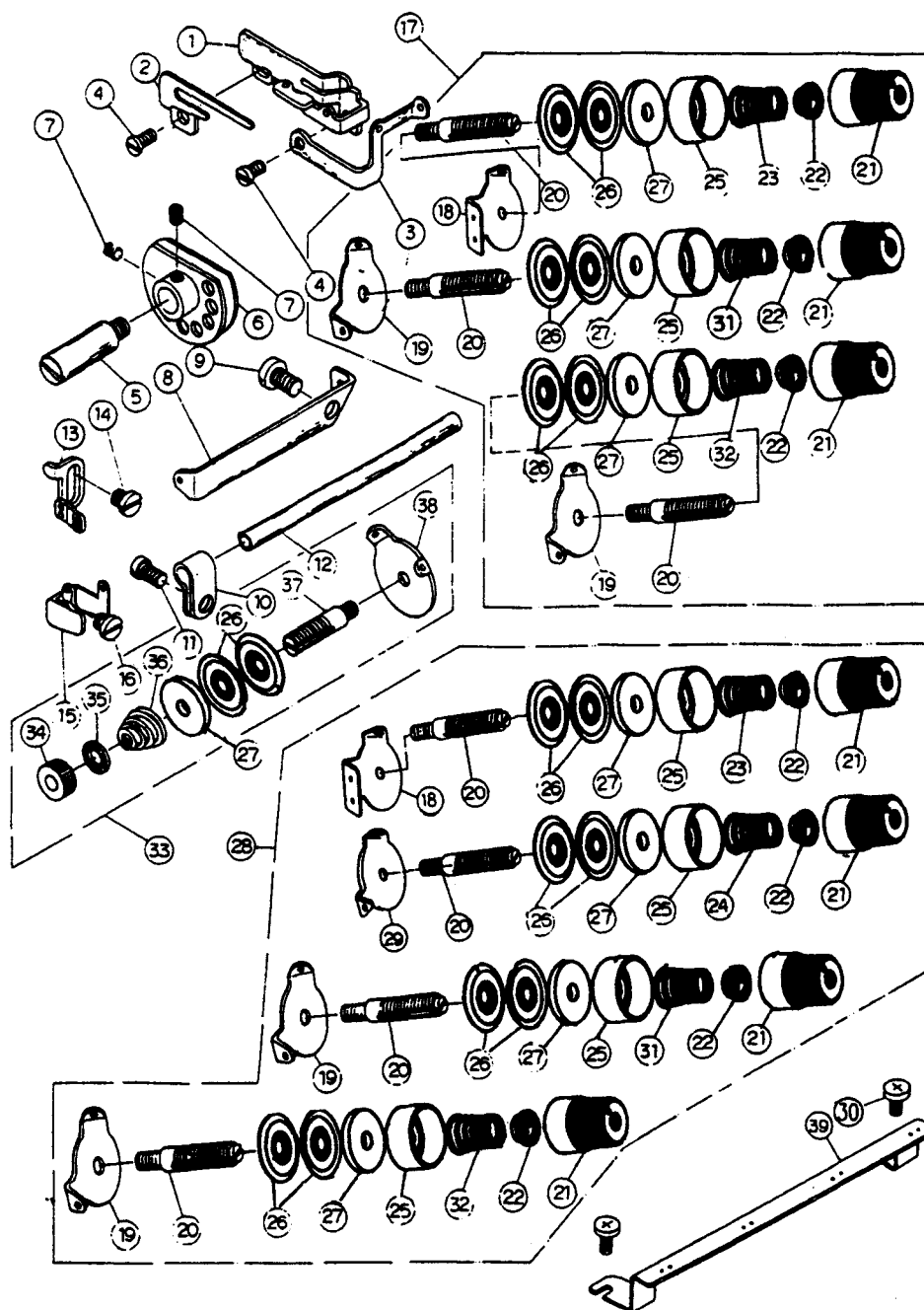
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Presser foot shaft	6030901A100	1
2	Bushing	6030902 E200	1
3	Screw	MN04280400E	1
4	Bushing	6030904F300	1
5	Screw	SG60280700A	1
6	Spring	6030906A800	1
7	Lifting arm	6030907B700	1
8	Lifting hook	6030908B800	1
9	Split pin	SL0220	1
10	Presser foot Shaft Thrust arm	6030910A100	1
11	Screw	MM06301210A	1
12	Nut	SA44400307A	1
13	Screw	SB44401705J	1
14	Nut	SA44400307A	1
15	Presser Spring regulator	7030915D300	1
16	Spring	6030916A800	1
17	Presser bar	6030917A300	1
18	Plunger	6030918D600	1
19	Presser foot lifting lever	7030919B700	1
20	Spring Pin	SP0318	1
21	Base	7030921B700	1
22	Lifting lever screw	6030922D300	1
23	Spring	6030923A800	1
24	Screw	SB36400505M	2
25	Screw	SC44400508D	1
26	Screw	SK60283608G	1
27	Nut	SA60280309A	1
28	Lifting lever	6030928B700	1
29	Screw	SC64240916C	1
30	Waved waver	6030930D700	1
31	Lifting lever screw	6030931D300	1
32	Spring	6030932A800	1
33	Presser foot lifting lever	6030933B700	1
	stopper	6030933B700	1
34	Screw	SK44401307A	1

00 PRESSER FOOT COMPONENTS



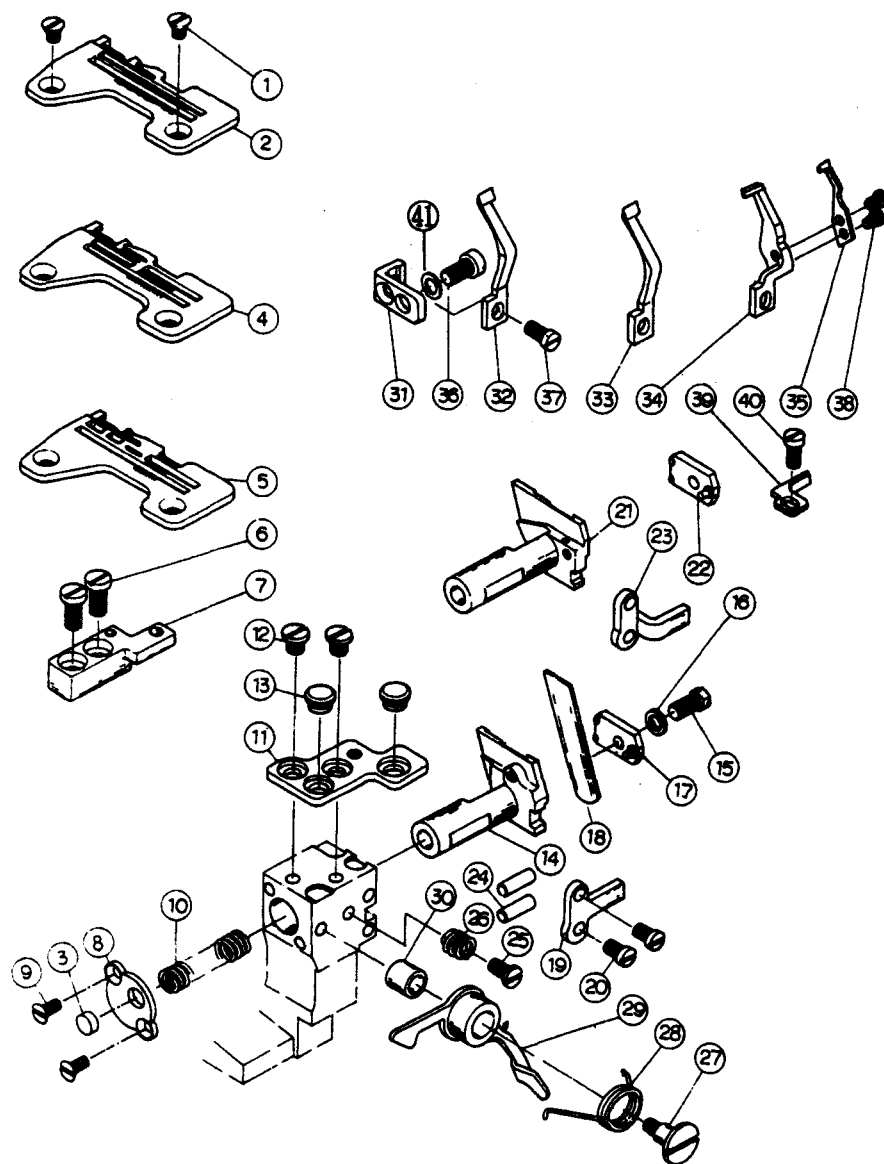
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Presser foot arm	7031001 E200	1
2	Thread teimmer	6031002D700	1
3	Screw	SB24560405A	1
4	Pin	6031004A300	1
.1 5	Presser foot asm	PF603032	1
.1 6	Presser foot hinge	PF603032A	1
.1 7	Screw	SB36400606A	1
.1 8	Stopper	PF603032F	1
.1 9	Screw	SB24560405A	1
.1 10	Screw	SB24560405A	1
.1 11	Screw	SB24560205A	1
.1 12	Rear presser foot	PF603032E	1
.1 13	Presser foot	PF603032B	1
.1 14	Screw	SB32440505A	1
.1 15	Spring	PF603032G	1
.1 16	Stitch tongue	PF603032C	1
.1 17	Collar	PF603032H	1
.1 18	Screw	SB24560405A	1
.1 19	Curl guard	PF603032D	1
.2 20	Presser foot asm	PF604A32	1
.2 21	Presser foot hinge	PF603032A	1
.2 22	Screw	SB36400606A	1
.2 23	Stopper	PF603032F	1
.2 24	Washer	SB24560405A	1
.2 25	Screw	SB24560405A	1
.2 26	Screw	SB24560205A	1
.2 27	Rear presser foot	PF604A32E	1
.2 28	Presser foot	PF604A32B	1
.2 29	Screw	SB32440505A	1
.2 30	Spring	PF603032G	1
.2 31	Stitch tongue	PF604A32C	1
.3 32	Collar	PF605C32H	1
.2 33	Screw	SB24560405A	1
.2 34	Curl guard	PF603032D	1
.3 35	Presser foot asm	PF605C32	1
.3 36	Presser foot hinge	PF605A32A	1
.3 37	Screw	SB36400606A	1
.3 38	Rear presser foot	PF605C32C	1
.3 39	Spring	PF605A32F	1
.3 40	Nut	PF605A32G	1
.3 41	Hinge pin	SB24560303C	1
.3 42	Hinge type presser foot	PF605C32B	1
.3 43	Spring	PF605D53E	1
.3 44	Screw	SB32440807E	1
.3 45	Screw	SB24560305A	1
.3 46	Screw	SB24561105E	1
.3 47	Auxiliary stopper	PF605A32D	1
.1 For OV-604			
.2 For OV-614			
.3 For OV-616			

Q1) THREAD TENSION COMPONENTS



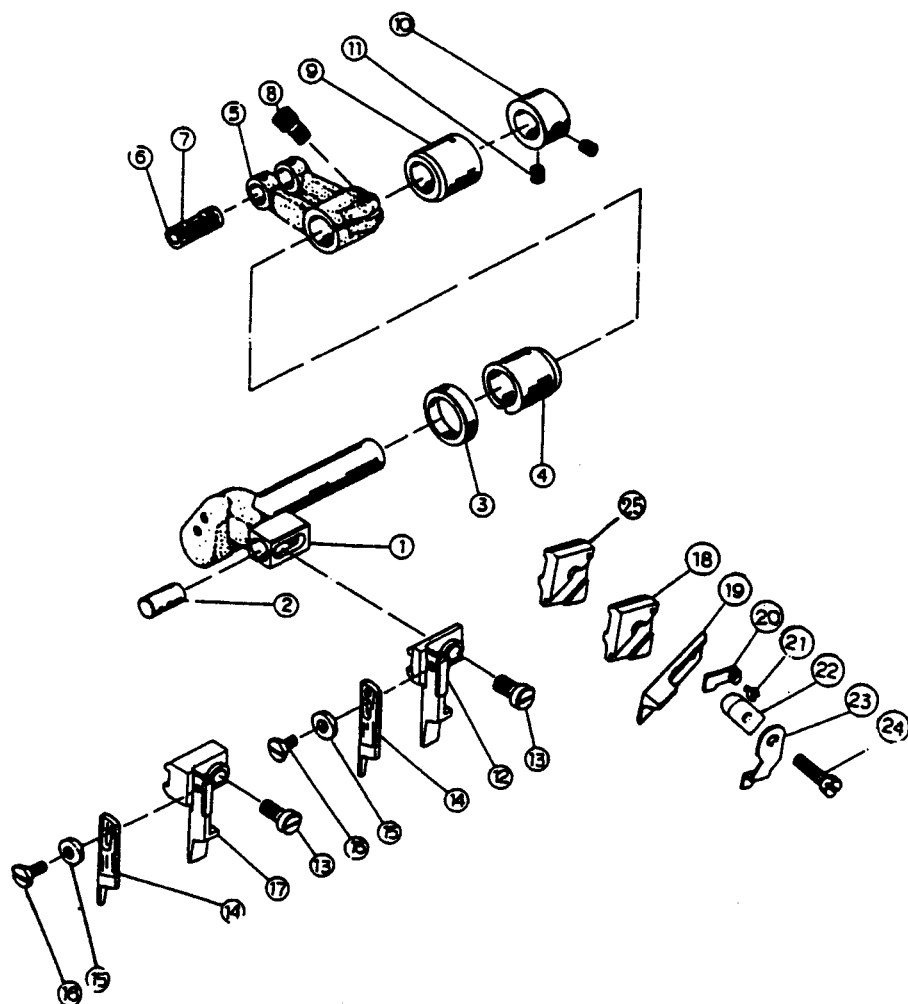
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
.1	1 Chain looper thread guide	6051101B700	1
.1	2 Hook	6051102B700	1
.1	3 Chain looper thread guide	6051103B700	1
.1	4 Screw	SC36400806D	2
.1	5 Stud	6051105D300	1
.1	6 Thread cam	6051106B700	1
.1	7 Screw	SN44400400E	2
.1	8 Thread guide	6051105B700	1
.1	9 Screw	SC60281310D	1
.1	10 Mounting bracket	6051110B700	1
.1	11 Screw	SC44400907D	1
.1	12 Thread guide tube	6051112D300	1
.1	13 Needle thread guide	6031113B700	1
.1	14 Screw	SC44400808D	1
.1	15 Needle thread guide	6051115B700	1
.1	16 Screw	SC44400808D	1
.2	17 Thread tension spring asm	6031101A	1
	18 Thread guide	R6031118B700	2
	19 Thread guide	6031119B700	4
	20 Stud	R6031120C300	7
	21 Nut	6031121D600	7
	22 Bushing	6031122D600	7
	23 Spring(Red)	6031123A800	2
	24 Spring(Green)	6031124A800	1
	25 Spring tube	6031125D600	7
	26 Tension disc	6031126D700	16
	27 Felt	6031127L700	8
.3	28 Tension controller asm	6041102A	1
	29 Thread guide	R6041129B700	1
	30 Screw	R6031140	2
	31 Spring(Yellow)	6041131A800	2
	32 Spring(Blue)	6051132A800	2
	33 Tension controller asm	6051103A	1
	34 Nut	6051134D300	1
	35 Tension disc stopper	6051135B700	1
	36 Spring	6051136A800	1
	37 Stud	6051137C300	1
	38 Thread guide	6051138B700	1
	39 Thread guide	R6031139	1
.1 For OV-616			
.2 For OV-604			
.3 For OV-614 · OV-616			

02 LOWER KNIFE COMPONENTS



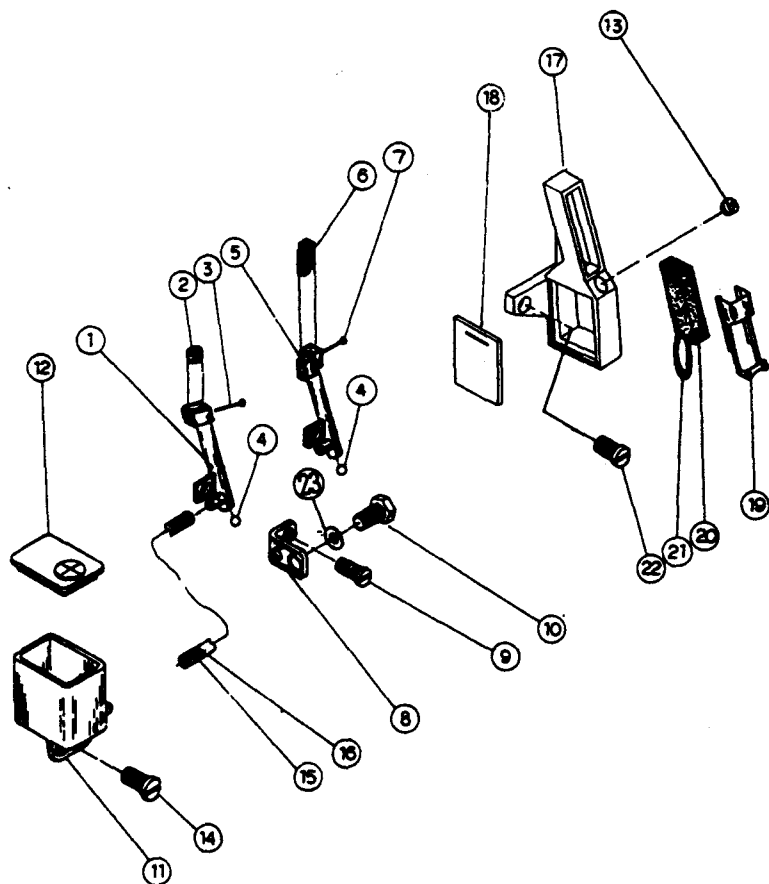
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
	1 Screw	SE44400707A	2
.1	2 Throat plate	TP603032	1
	3 Plug	6031241D600	1
.2	4 Throat plate	TP604A32	1
.3	5 Throat plate	TP605C32	1
	6 Screw	SC48281208D	1
	7 Throat plate base	6031207B400	1
	8 Spring stopper	6031208B700	1
	9 Screw	SE36400806A	2
	10 Spring	6031210A800	1
	11 Throat plate base	6031211B700	1
	12 Screw	SB44400608K	2
	13 Rubber plug	6031213A600	2
.4	14 Lower knife holder	6031214 E200	1
	15 Screw	SK44400907A	1
	16 Washer	PW051015	1
.4	17 Presser plate	6031217 E200	1
	18 Lower knife	6031218P700	1
.4	19 Rotating stopper	6031219B700	1
	20 Screw	SC36400806D	2
.3	21 Lower knife holder	6051221 E200	1
.3	22 Presser plate	6031222 E200	1
.3	23 Rotating stopper	6051223B700	1
	24 Holder pin	ST0413	2
	25 Screw	SC44401008A	1
	26 Spring	6031226A800	1
	27 Hinge Screw	SB44401614G	1
	28 Lever spring	6031228A800	1
	29 Lever	6031229B700	1
	30 Rubber plug	6031230A600	1
	31 Needle guide holder	6031231B700	1
.1	32 Needle guide	6031232 E200	1
.2	33 Needle guide	6031233 E200	1
.3	34 Needle guide	6051234 E200	1
.3	35 Needle guide	6051235 E200	1
	36 Screw	SK44401307A	1
	37 Screw	SK36400707G	1
.3	38 Screw	SB32440405A	2
.3	39 Needle guide	6051239 E200	1
.3	40 Screw	SB36400506A	1
	41 Washer	PW051008	1
.1 For OV-604			
.2 For OV-614			
.3 For OV-616			
.4 For OV-604、OV-614			

03UPPER KNIFE COMPONENTS



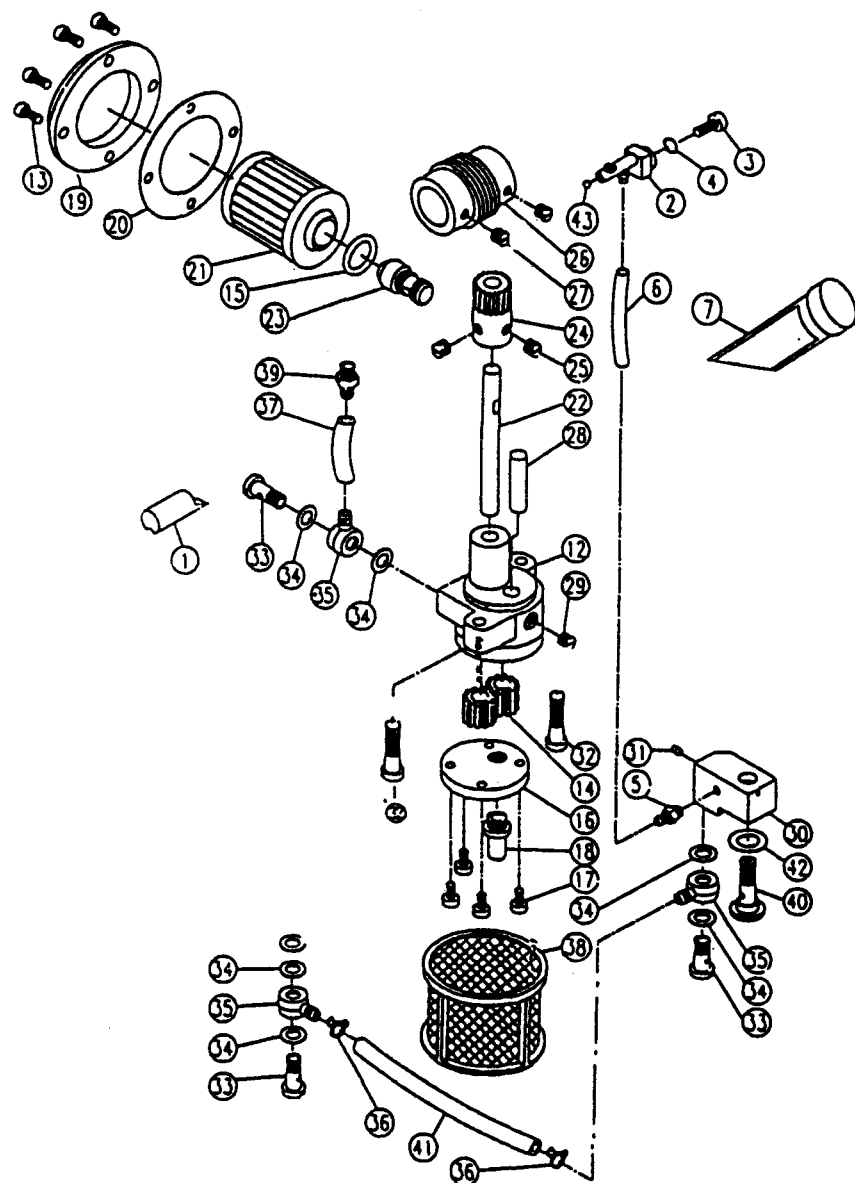
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Knife driving arm	6031301A100	1
2	Pin	6031302B300	1
3	Oil seal	6031303A600	1
4	Bushing	6031304G300	1
5	Crank	6031305A100	1
6	Crank pin	6030427A300	1
7	Oil wick	6707	1
8	Screw	MM06301210A	1
9	Bushing	6031309G300	1
10	Thrust collar	6031310D300	1
11	Screw	SG56320500A	2
.1	12 Upper knife support	6031312E200	1
	13 Screw	SC44401008A	1
	14 Knife	6031314D700	1
	15 Washer	PW040912	1
	16 Screw	SK36400707G	1
.2	17 Upper knife support	6051317E200	1
.3	18 Angle knife holder	6051318D100	1
.3	19 Angle knife	6051319C500	1
.3	20 Washer	6051320B700	1
.3	21 Screw	SB24560304A	1
.3	22 Presser plate	6051322A500	1
.3	23 Angle knife cover	6051323B700	1
.3	24 Screw	SK44402306G	1
.3	25 Angle knife holder	6041325D100	1
.1 For OV-604 · OV-614			
.2 For OV-616			
.3 For OV-616-555			

00 NEEDLE COOLING MECHANISM



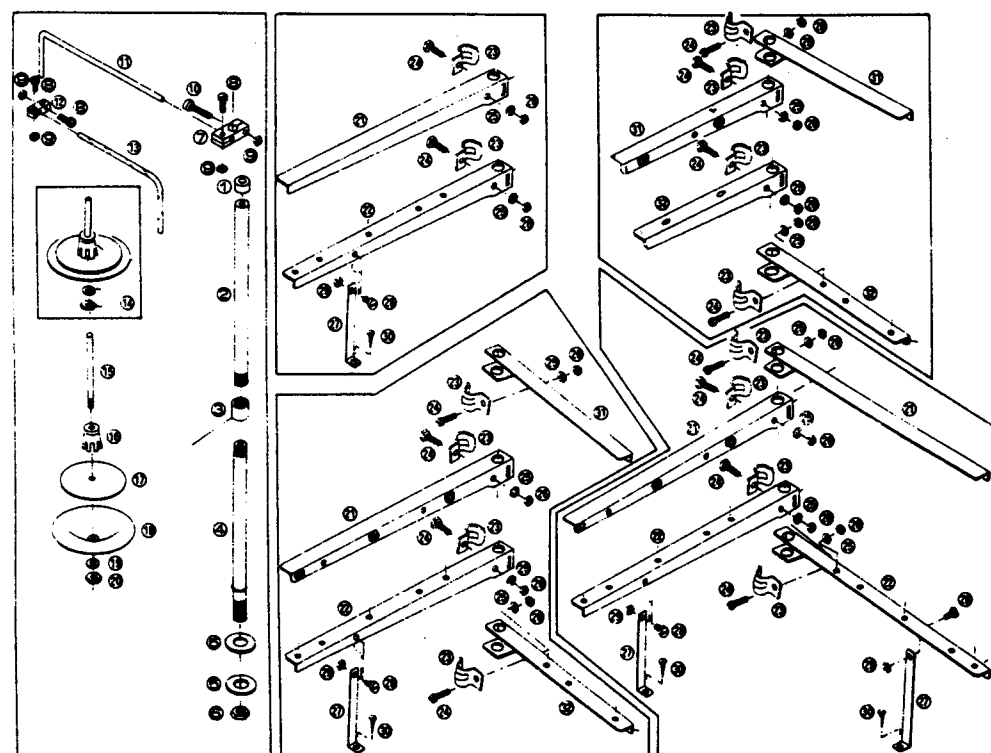
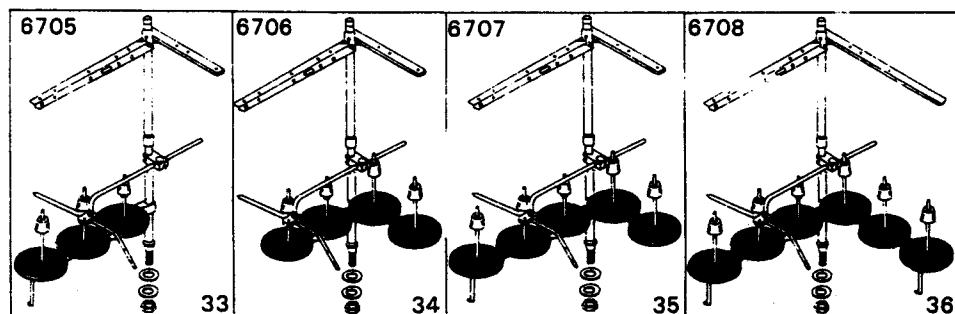
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
.1 1	Needle cooler	6031401D200	1
.1 2	Felt	6031402L700	1
.1 3	Wire	6031403D800	1
4	Plug	6031404H300	1
.2 5	Needle cooler	6051405D200	1
.2 6	Felt	6051406D200	1
.2 7	Wire	6051407D800	1
8	Support	6031408B700	1
9	Screw	SC36400707D	1
10	Screw	SK44401307A	1
11	Oil tank	6031411D200	1
12	Oil tank cover	6031412A600	1
13	Plug	6031413A600	1
14	Screw	SC44401008A	1
15	Oil wick	6707	1
16	Oil tube	6692	1
17	Tank	R6031417D200	1
18	Oil sign gauge	6031418B600	1
19	Cover	6031419D700	1
20	Sponge	6031420L700	1
21	Oil wick	6707	1
22	Screw	SC44400808D	1
23	Washer	PW051007	1
.1 For OV-604 · OV-614			
.2 For OV-616			

19 LUBRICATION MECHANISM



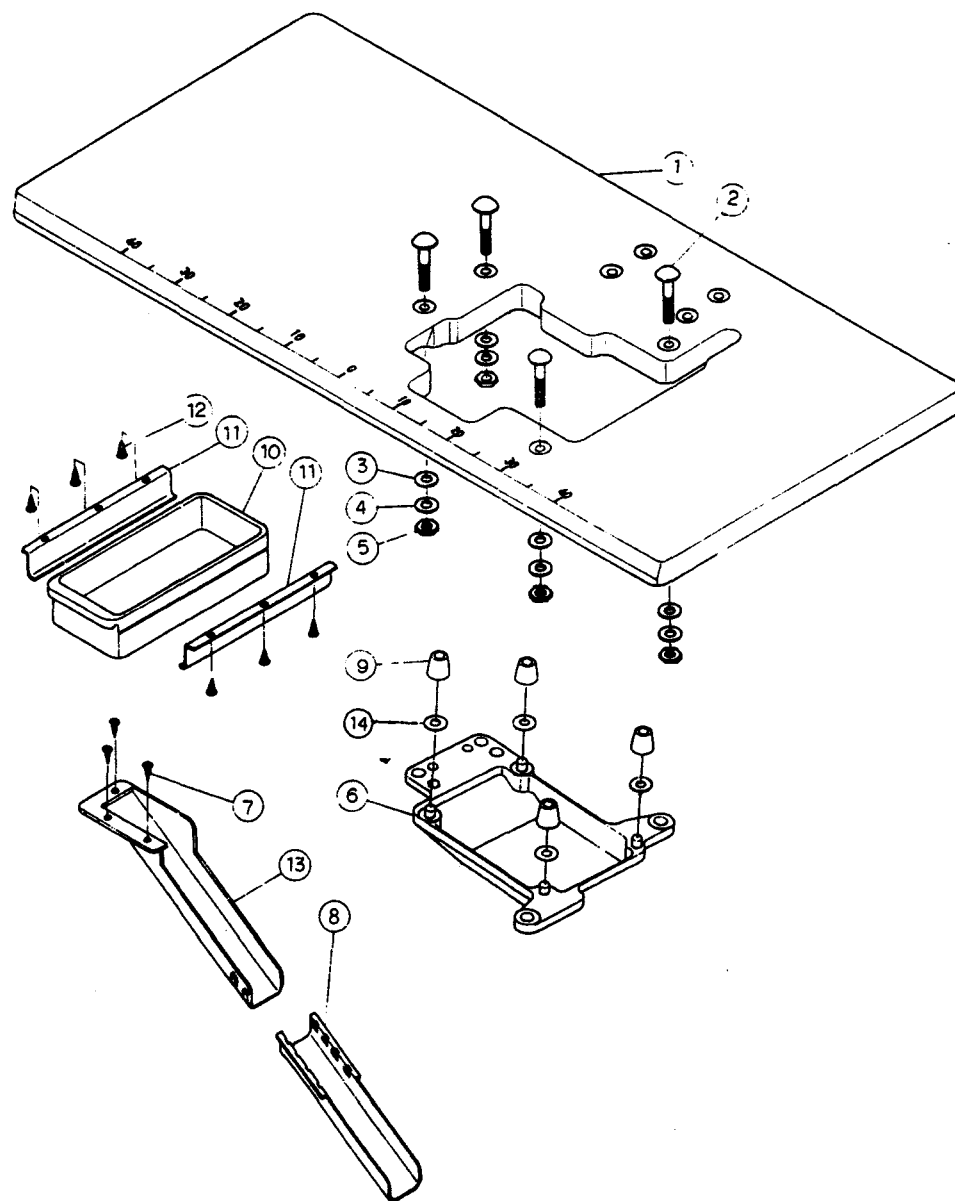
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Bushing	6031501	1
2	Oil exhaust holder	6031502B700	1
3	Screw	SC44401208D	1
4	Rubber ring	ORP04	1
5	Oil tube joint	6031505G300	1
6	Oil tube	6692	1
7	Oil sign gauge	R6031507K300	1
8		-----	
9		-----	
10		-----	
11		-----	
12	Oil pump base	6031512A200	1
13	Screw	SC44401208D	4
14	Gear	6031514A500	2
15	Rubber ring	ORP12	4
16	Cover	6031516B700	1
17	Screw	SC36400707D	4
18	Oil tube	6031518B700	1
19	Filter cover	6031519D200	1
20	Filter seat	6031520D200	1
21	Cartridge filter	6031521G700	1
22	Shaft	6031522A300	1
23	Oil tube joint	6031523G300	1
24	Worm gear	6031524B300	1
25	Screw	SG56320500A	2
26	Worm	6031526A300	1
27	Screw	SN56320500E	2
28	Shaft	6031528A300	1
29	Screw	SB44400807A	1
30	Distribute block	6031530D200	1
31	Plug	6031531H300	1
32	Screw	SB48282009B	2
33	Screw	6031533C300	3
34	Washer	6031534B600	7
35	Oil tube joint	6031535D600	3
36	Snap ring	6031536B800	2
37	Oil tube	6031537A600	1
38	Oil grid	6031544	1
39	Oil tube joint	6031539G300	1
40	Screw	6031540G300	1
41	Oil tube	6031541A600	1
42	Washer	6031542B600	1
43	Plug	6031543D600	1

66 THREAD STAND COMPONENTS



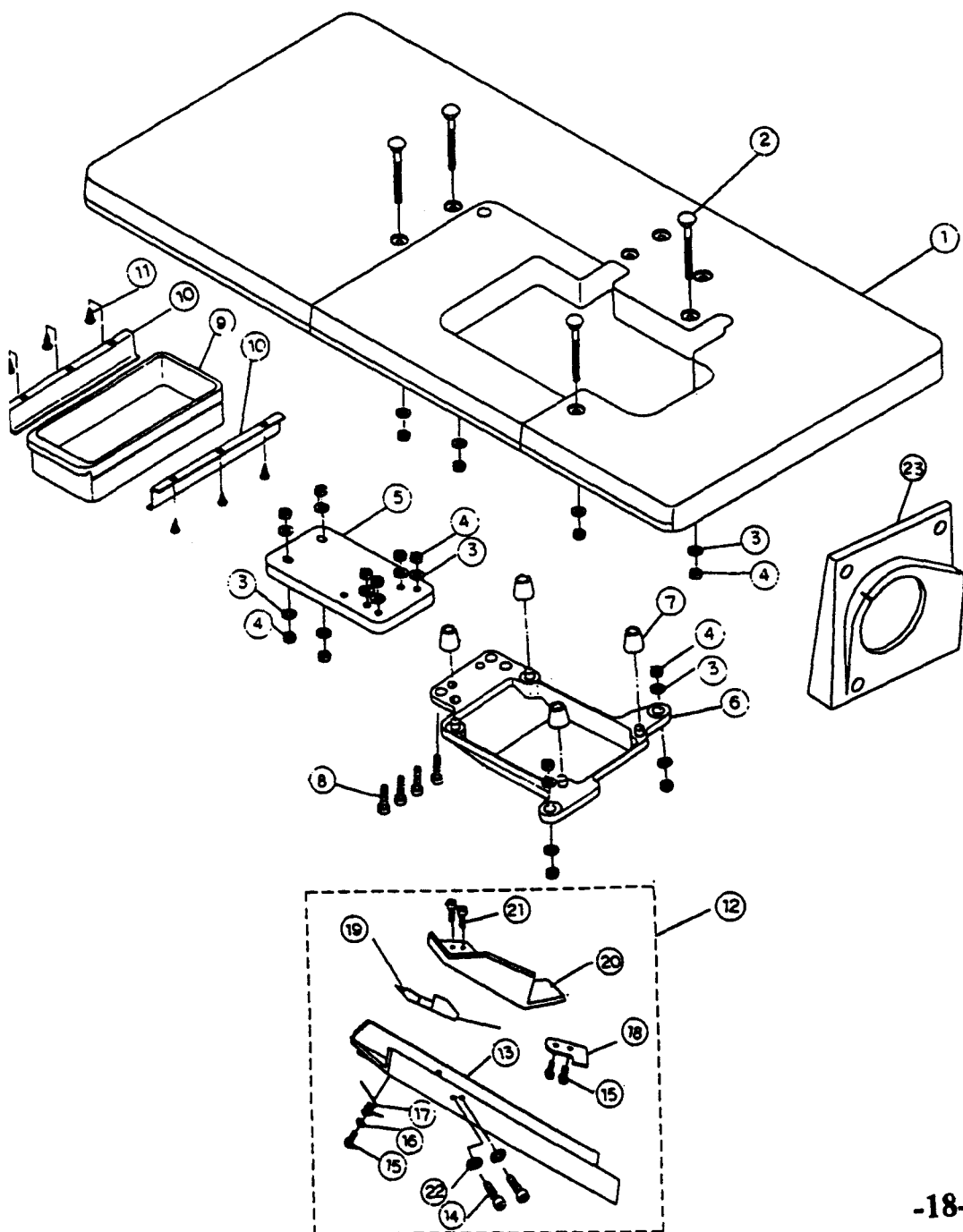
Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Rod cup	67051	1
2	Upper Thread Stadn Rod	67052	1
3	Joint	67053	1
4	Lower Thread Stand Rod	67054	1
5	Washer	67055	2
6	Nut	67056	1
7	Bracket	67057	1
8	Screw	67058	3
9	Nut	67059	4
10	Screw	670510	1
11	Arm	670511	1
12	Bracket	670512	1
13	Thread Guide	670513	1
14	Spool Set for SH7003	670514	3
	Spool Set for SH7004	670514	4
	Spool Set for SH7005	670514	5
	Spool Set for SH7006	670514	6
15	Spool Pin	670515	1
16	Spool Retaining Fig	670516	1
17	Seat	670517	1
18	Spool Tray	670518	1
19	Spring Washer	670519	1
20	Nut	670520	1
21	Thread Guide for SH7003 · SH7005	670521	1
	Thread Guide for SH7006	670521	2
22	Spool Set Bracket for SH7003 · SH7005	670522	1
	Spool Set Bracket for SH7006	670522	2
23	Clamp	670523	2
24	Screw	670524	1
25	Spring Washer	670525	1
26	Nut	670526	1
27	Support Rod for SH7003 · SH7005	670527	1
	Support Rod for SH7006	670527	2
28	Screw for SH7003 · SH7005	670528	1
	Screw for SH7006	670528	2
29	Nut for SH7003 · SH7005	670529	1
	Nut for SH7006	670529	2
30	Wood Screw for SH7003 · SH7005	670530	1
	Wood Screw for SH7006	670530	2
31	Thread Guide for SH7004	670531	2
	Thread Guide for SH7005	670531	1
32	Spool Set Bracket for SH7004	67061	2
	Spool Set Bracket for SH7005	67052	1
33	Thread Stand Asm. For SH7003	6705	
34	Thread Stand Asm. For SH7004	6706	
35	Thread Stand Asm. For SH7005	6707	
36	Thread Stand Asm. For SH7006	6708	
	33 For OV-604		
	34 For OV-614		
	35 For OV-616		
	36 For OV-643		

Q7 SEMI-SUNKEN TYPE TABLE COMPONENTS

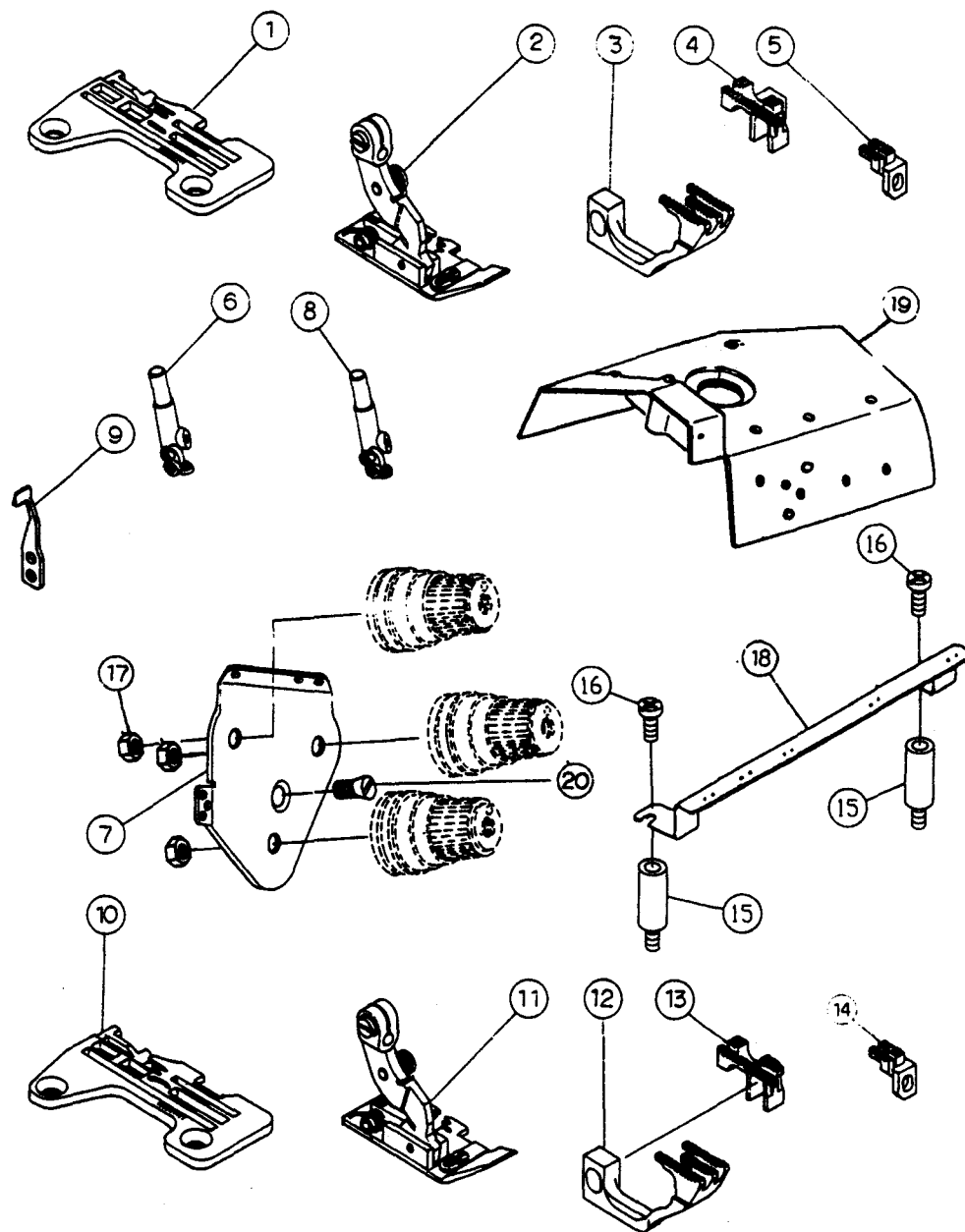


Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Table	6813-1	1
2	Screw	6031702D200	4
3	Washer	6031703B700	4
4	Washer	6031704B700	4
5	Nut	SA10160714A	4
6	Frame support plate	6031706C200	1
7	Screw	WF03131706A	3
8	Waste chute , lower	6742	1
9	Rubber	6031709A600	4
10	Drawer	6751	1
11	Drawer support	6752	2
12	Screw	WF05142207A	6
13	Waste chute , upper	6741	1
14	Washer	6031714B700	4

(18) FULLY SUNKEN TYPE TABLE COMPONENTS



Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Table	68 13-2	1
2	Screw	7031802	4
3	Washer	6031704B700	16
4	Nut	SA10160714A	16
5	Frame support auxiliary plate	7031805	1
6	Frame support plate	7031806	1
7	Rubber	6031709A600	4
8	Screw	SB95283214A	4
9	Drawer	6751	1
10	Drawer support	6752	2
11	Screw	WF05142207A	6
12	Waste chute asm.	7031812	1
13	Waste chute	7031813	1
14	Screw	SB44401407A	2
15	Screw	SB32440705A	3
16	Washer	C000232PW	1
17	Spring	7031817	1
18	Cloth waste chute inlet lever	7031818	1
19	Rubber	7031819	1
20	Cloth waste chute inlet	7031820	1
21	Screw	SB36400406A	2
22	Washer	PW051007	2
23	Belt cover	7031823	1

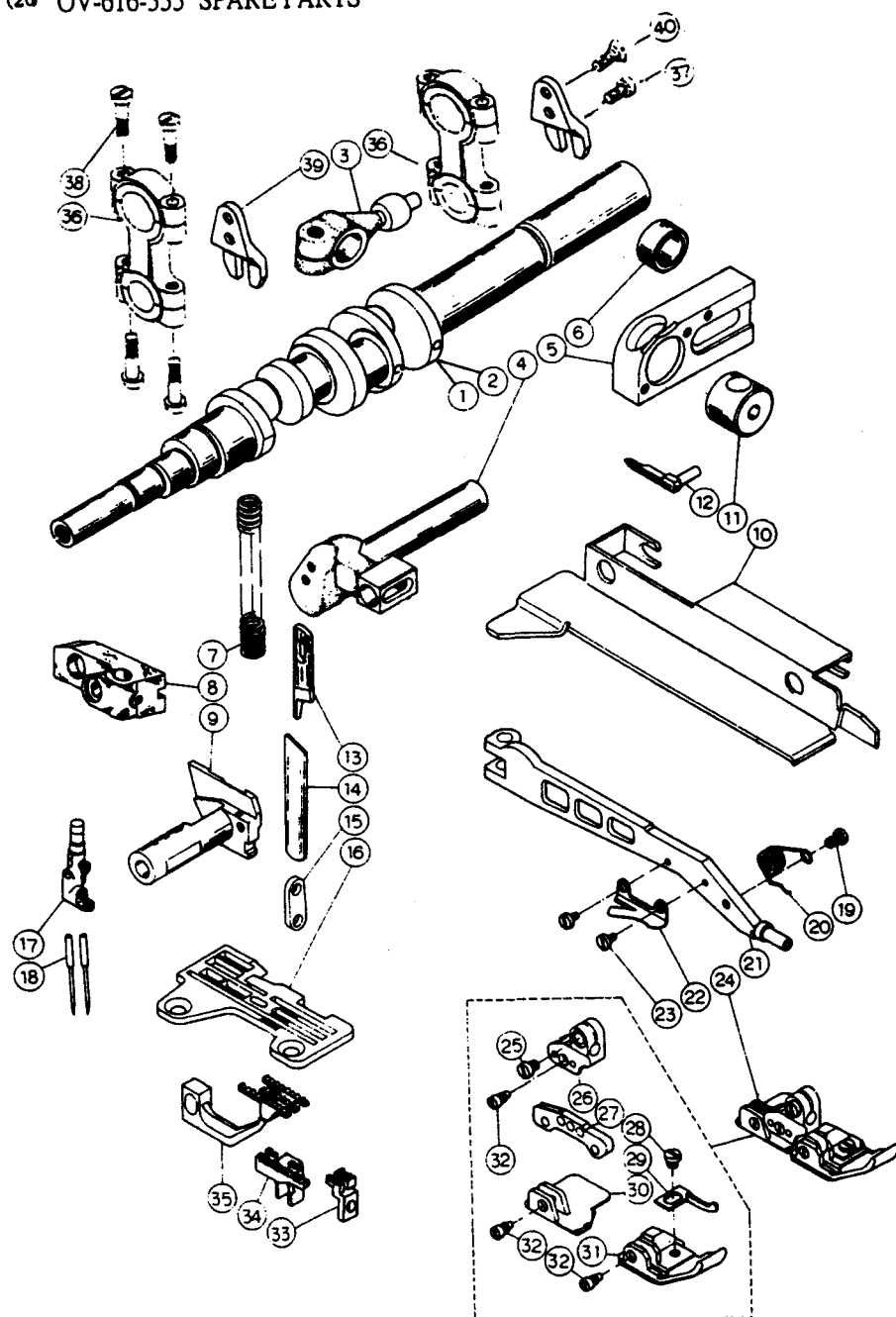


Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
.1 1	Throat plate	TP606CA3	1
.1 2	Presser foot, complete set	PF606CA3	1
.1 3	Differential feed dog	DF86009	1
.1 4	Main feed dog	FD60840	1
5	Aux feed dog	AF60874	1
.1 6	Needle clamp	NC606A33	1
7	Needle thread guide eyelet	6061907B700	1
.2 8	Needle clamp	NC606048	1
9	Needle guide	6061909E200	1
		<NG606908>	
.2 10	Throat plate	TP606CA3	1
.2 11	Presser foot, complete set	PF606DA3	1
.2 12	Differential feed dog	DF86009	1
.2 13	Main feed dog	FD60840	1
14	Aux feed dog	AF60874	1
15	Spacer	70619151	2
16	Screw	SC444400808D	2
17	Nut	SA44400307A	3
18	Thread guide	7061918	1
19	Upper cover	70619191	1
20	Screw	SF44400607C	1

.1 For OV-616-633

.2 For OV-616-635

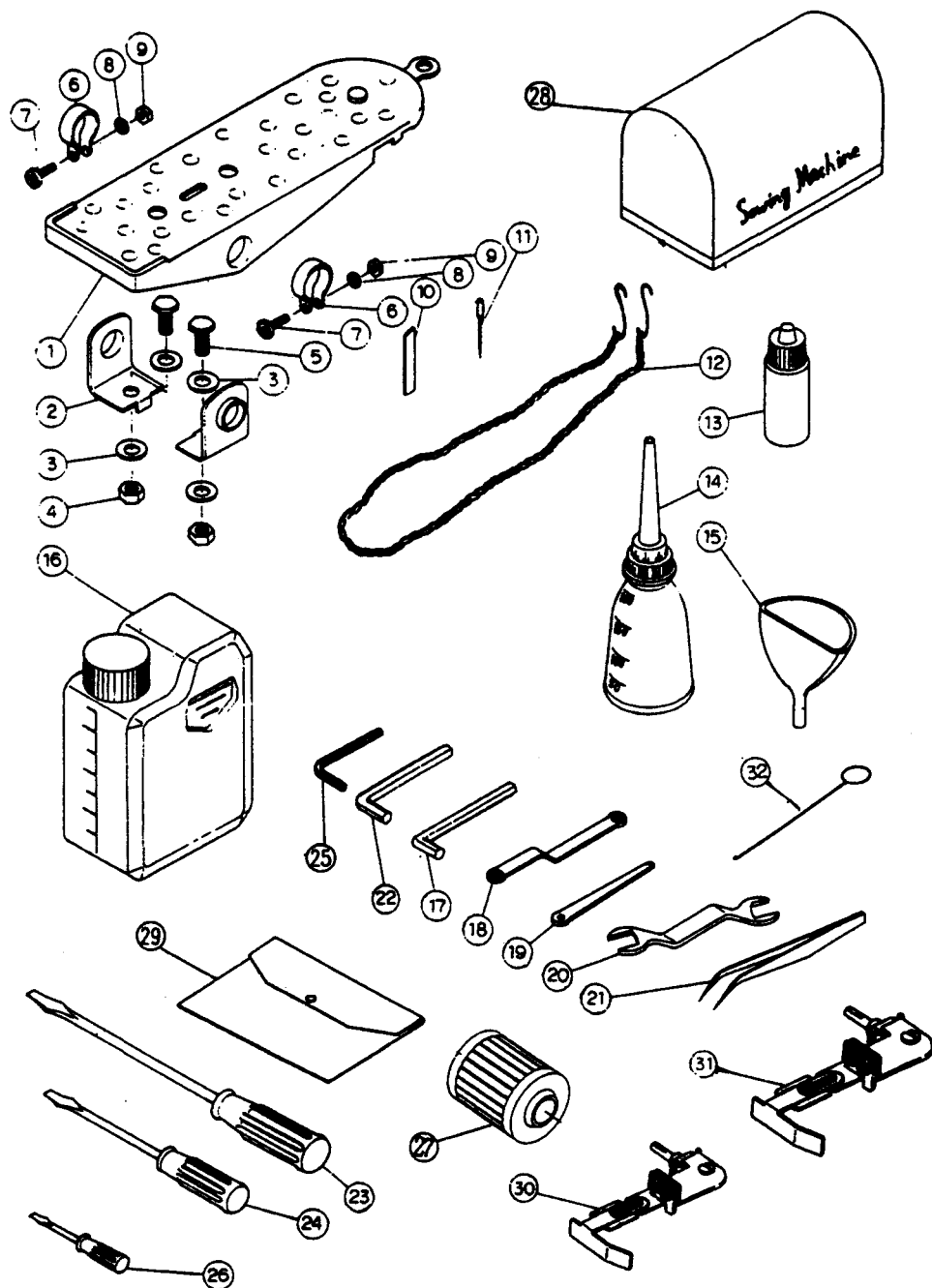
(20) OV-616-555 SPARE PARTS



Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Crankshaft	G6040101A300	1
2	Crankshaft	G6050102A300	1
3	Crank	G6050103A100	1
4	Knife driving	G6050104A100	1
5	Guide Support	G6050105E200	1
6	Thrust collar	G6050106D300	1
7	Spring	G6050107A800	1
8	Needle Bar Base	G6050108B200	1
9	Lower knife holder	G6050109E200	1
10	Cloth plate side cover	G6030118B700	1
11	Lever guide	G6050111H300	1
12	Upper looper	GUL605150	1
13	Knife	G6050113C500	1
14	Lower knife	G6050114P700	1
15	Washer	G6050115B700	1
16	Throst plate	GTP605D63	1
17	Needle clame	GNC605048	1
18	Needle	TV64 (B-64)	2
19	Screw	SC32440406A	1
20	Spring	G6050120A800	1
21	Presser foot arm	G7052021	1
22	Thread trimmer	G6050122D700	1
23	Screw	SB24560405A	2
24	Presser foot arm	GPF605D63	1
25	Screw	SC36400706D	1
26	Presser foot hinge	GPF605D63A	1
27	Hinged Presser foot hing	GPF605D63D	1
28	Screw	SC32440406A	1
29	Auxiliary stopper	GPF605D53E	1
30	Rear Presser foot	GPF605D63C	1
31	Hinged type presser foot	GPF605D63B	1
32	Screw	PFG605D53H16	3
33	Differential feed dog	AF60876	1
34	Differential feed dog	FD60283	1
35	Main feed dog	DF28403	1
36	Looper driving rod	G6050136C100	2
37	Screw	MB03050505A	2
38	Screw	SC44401207C	8
39	Guide	G6050140A100	2
40	Screw	MF03050606A	2
41	Chip guard Cover	G6050143B700	1

• For OV-616-555

(21) ACCESSORIES

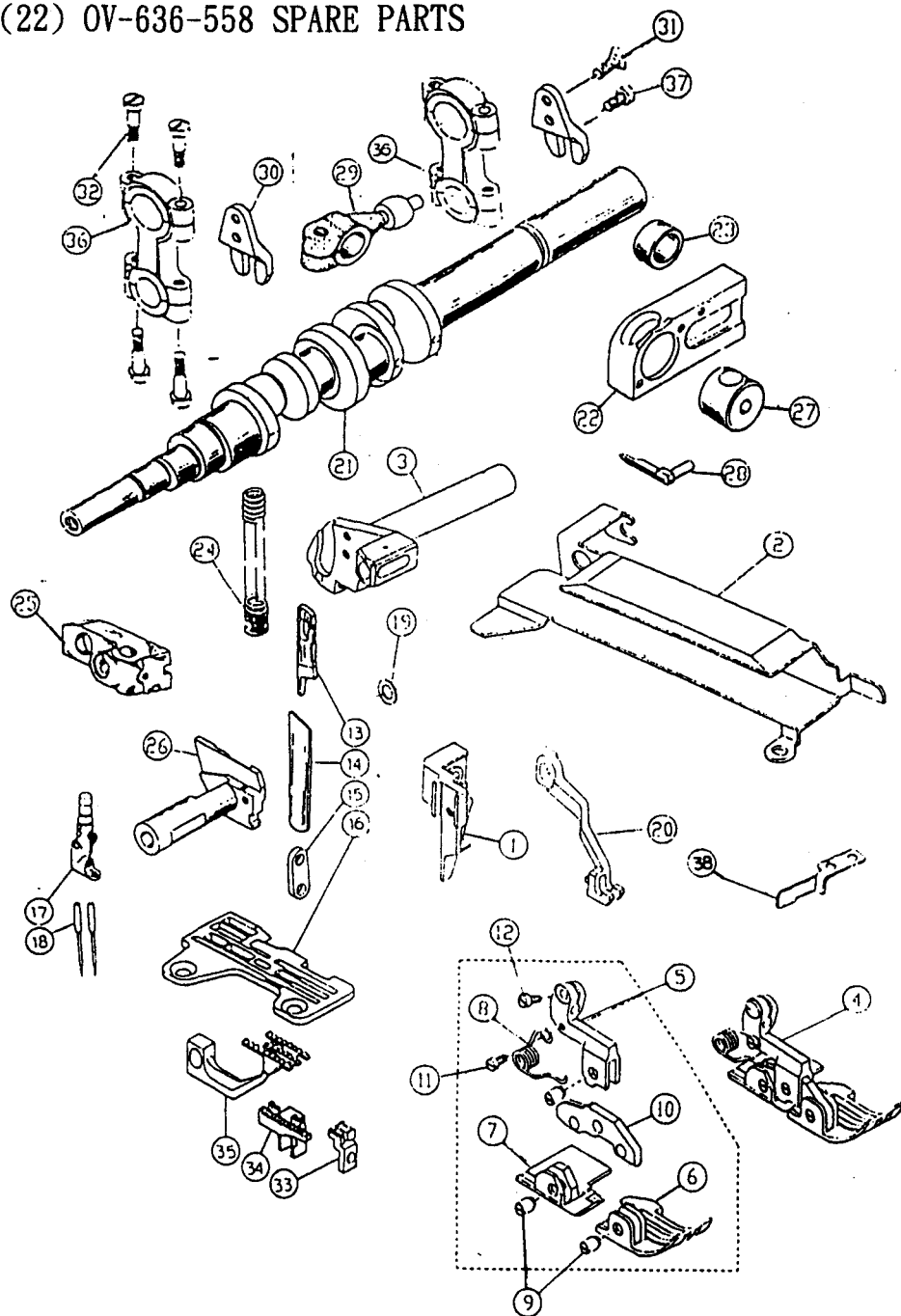


Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Pedal	67001	1
2	Bearing	67002	2
3	Washer	67003	4
4	Nut	67004	2
5	Screw	67005	2
6	Snap ring	67006	2
7	Screw	67007	2
8	Washer	67008	2
9	Nut	67009	2
10	Lower Knife	6031218P700	1
11	Needle	6732	10
12	Chain	6695	1
13	Oiler	6720	1
14	Container	6721	1
15	Oil Funnel	6722	1
16	Oil Container	6715	1
17	Allen Key	6635	1
18	Wrench	6655	1
19	Wrench	6656	1
20	Wrench	6625	1
21	Tweezers	6690	1
22	Allen Key	6636	1
23	Screw driver	6665	1
24	Screw driver	6666	1
25	Allen Key Driver	6639	1
26	Screw driver	6667	1
27	Cartridge Filter	6031521G700	1
28	Machine cover	6845	1
29	Accessories bag	Am-6751	1
.1 30	Edge guide asm	EG001	1
.2 31	Edge guide asm	REG001	1
32	Threading Bar	6840	1

.1 For OV-604 · OV-614

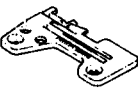
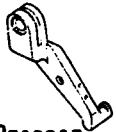
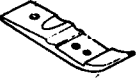
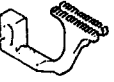
.2 For OV-616

(22) OV-636-558 SPARE PARTS

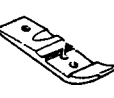
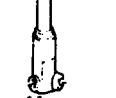
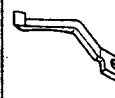


Ref.No	DESCRIPTION	PARTS NO.	QUANTITY
1	Upper knife support	J6052101E200	1
2	Cloth plate side cover	J6052102	1
3	Knife driving	J6052103A100	1
4	Presser foot arm	JPF605D53	1
5	Presser foot hinge	JPF605D53A	1
6	Hinged type presser foot	JPF605D53B	1
7	Rear presser foot	JPF605D53C	1
8	Spring	J6052108	1
9	Screw	J6052109	3
10	Hinged presser foot hing	JPF605D53D	1
11	Screw	SB36400505A	1
12	Screw	SB36400606A	1
13	Knife	G6050113C500	1
14	Lower knife	G6050114P700	1
15	Washer	G6050115B700	1
16	Throat plate	GTP605D63	1
17	Needle clamp	GNC605048	1
18	Needle	TV64 (B-64)	2
19	Washer	J6052119B700	1
20	Top feed dog	JFD605D53	1
21	Crankshaft	G6050102A300	1
22	Guide Support	G6050105E200	1
23	Thrust collar	G6050106D300	1
24	Spring	G6050107A800	1
25	Needle Bar Base	G6050108B200	1
26	Lower knife holder	G6050109E200	1
27	Lever guide	G6050111H300	1
28	Upper looper	GUL605150	1
29	Crank	G6050103A100	1
30	Guide	G6050140A100	2
31	Screw	MF03050606A	2
32	Screw	SC44401207C	8
33	Differential feed dog	AF60876	1
34	Differential feed dog	FD28403	1
35	Main feed dog	DF28403	1
36	Looper driving rod	G6050136C100	2
37	Screw	MB03050505A	2
38	Chip guard Cover	G6050143B700	1

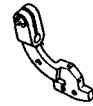
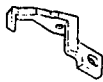
List of Main Spare Parts

Main Parts												
Models	Throat Plate	Presser foot asm	Presser foot hinge	Presser foot	Stitch tongue	Main feed dog	Differential feed dog	Auxiliary feed dog	Upper looper	Lower looper	Chip guard cover	Needle clamp
OV-603-000	TP603032	PF613032	PF603032A	PF613032B	PF613032C	FD60821	DF8040T	AF60871	UL603886	LL603884	6030131 B700	NC603033
OV-604-000	TP603032	PF613032	PF603032A	PF613032B	PF613032C	FD60821	DF8040T	AF60871	UL603880	LL603884	7030131 B700	NC603033
OV-604-010	TP6B3022	PF6B3022	PF603032A	PF603032B	PF6B3022C	FD60821	DF8040T	AF60870	UL603880	LL603884	7030131 B700	NC603033
OV-604-050	TP603053	PF603052	PF603032A	PF603052B	PF603052C	FD60822	DF85100	AF60871	UL603880	LL603884	7040132 B700	NC603033
OV-604-050BL	TP623032	PF603032	PF603032A	PF603032B	PF603032C	FD60821	DF8040T	AF60871	UL603880	LL603884	7040132 B700	NC603033
OV-604-057	TP603053	PF683053	PF603032A	PF683053B	PF603052C	FD60822	DF85100	AF60871	UL603880	LL603884	7040132 B700	NC603033
OV-604-059	TP643033	PF643033	PF603032A	PF603052B	PF603032C	FD60834	DF814BL	AF60871	UL603880	LL603884	7040131 B700	NC603033
OV-604-065	TP603063	PF603062	PF603032A	PF604B33B	PF603052C	FD60822	DF85100	AF60871	UL603880	LL603884	7040132 B700	NC603033

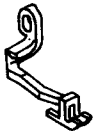
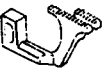
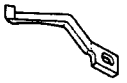
List of Main Spare Parts

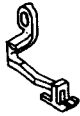
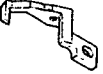
Main Parts													
Models	Throat Plate	Presser foot asm	Presser foot hinge	Presser foot	Stitch tongue	Main feed dog	Differential feeddog	Auxiliary feeddog	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide
OY-614-240	TP604A43	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	7040132 B700	NG604903
OY-614-245	TP694A43	PF694A43	PF603032A	PF604A43B	PF604A32C	FD60824A	DF86504A	AF60871	NC604022	GUL604152	LL604885	7040132 B700	NG604903
OY-614-247	TP604A43	PF684A43	PF683053A	PF683053B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	7040132 B700	NG604903
OY-614-249	TP644A33	PF644A33	PF603032A	PF643033B	PF604A32C	FD60834	DF814BL	AF60871	NC604022	UL604883	LL603884	7040132 B700	NG604903
OY-614-240BL	TP624A43	PF604A32	PF603032A	PF604A32B	PF604A32C	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	7040132 B700	NG604903
OY-614-240 P.D.04	TP604A32	PF664A32	PF664A32A	PF664A32B		FD60971	DF814BE	AF60871	NC604022	UL604883	LL603884	7040132 B700	NG604903
OY-614-249 P.D.04	TP644A33	PF674A43	PF664A32A	PF664A32B		FD60834	DF814BL	AF60871	NC604022	UL604883	LL603884	7040132 B700	NG604903
OY-614-350	TP604B53	PF604B33	PF603032A	PF604B33B	PF604B33C	FD60825	DF90706	AF60872	NC604026	UL604880	LL603884	7040132 B700	NG604904

List of Main Spare Parts

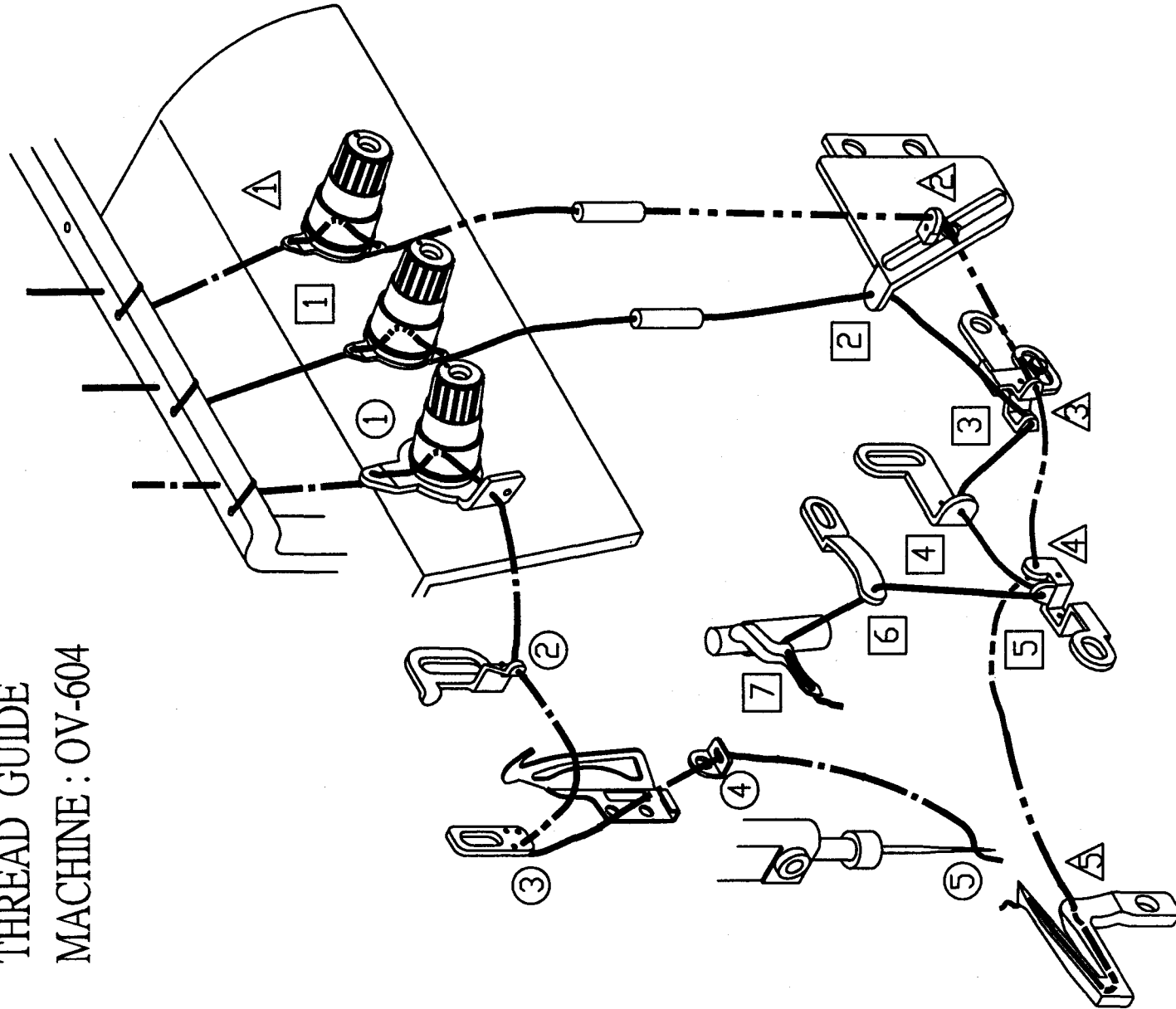
Main Parts															
Models	Throat Plate	Presser foot asm	Presser foot hinge	Presser foot	Rear presser foot	Main feed dog	Differential feeddog	Auxiliary feeddog	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide	Needle guide	Needle guide
0V-614-400	TP634D03	PF634D03	PF634D03A	PF634D03B		FD60842	DF86108	AF60875	NC605048			BD0133 B700	NG605905	NG605910	NG816FC
0V-614-408	TP634D03	PF634D03	PF634D03A	PF634D03B		FD60842	DF86108	AF60875	NC605048			BD0133 B700	NG605905	NG605910	NG816FC
0V-616-330	TP605C32	PF605C32	PF605A32A	PF605C32B	PF605C32C	FD60828	DF85209	AF60874	NC605032	UL603880	LL603884	7050133 B700	NG605905	NG605906	NG605907
0V-616-550	TP605D53	PF605D53	PF605D53A	PF605D53B	PF605D53C	FD60840	DF86009	AF60874	NC605048	UL603880	LL603884	7050134 B700	NG605905	NG605906	NG605907
0V-616-350	TP605C53	PF605C32	PF605A32A	PF605C32B	PF605C32C	FD60840	DF86009	AF60874	NC605032	UL603880	LL603884	7050134 B700	NG605905	NG605906	NG605907
0V-616-339	TP605C33	PF645C53	PF605A32A	PF645C53B	PF605C32C	FD60841	DF85902	AF60874	NC605032	UL603880	LL603884	7050134 B700	NG605905	NG605906	NG605907
0V-616-359	TP605C53	PF645C53	PF605A32A	PF645C53B	PF605C32C	FD60841	DF85902	AF60874	NC605032	UL603880	LL603884	7050134 B700	NG605905	NG605906	NG605907
0V-616-559	TP645D53	PF645D53	PF605D53A	PF645D53B	PF605D53C	FD60841	DF85902	AF60874	NC605048	UL603880	LL603884	7050134 B700	NG605905	NG605906	NG816FC
0V-616-555	GTP605D63	GPF605D63	GPF605D63A	GPF605D63B	GPF605D63C	FD60283	DF28403	AF60876	GNC605048	GUL605150	LL603884	7050134 B700	NG605905	NG605906	NG605907
0V-616-330 B.D.05	TP655C32	PF655C32	PF605A32A	PF655C32B	PF605C32C	FD60828	DF85209A	AF60874	NC605032	UL603880	LL603884	7050133 B700	NG605905	NG605906	NG605907
0V-616-359 P.D.05	TP605C53	PF675C53	PF665C32A	PF665C32B		FD60841	DF85902	AF60874	NC605032	UL603880	LL603884	7050134 B700	NG605905	NG605906	NG605907

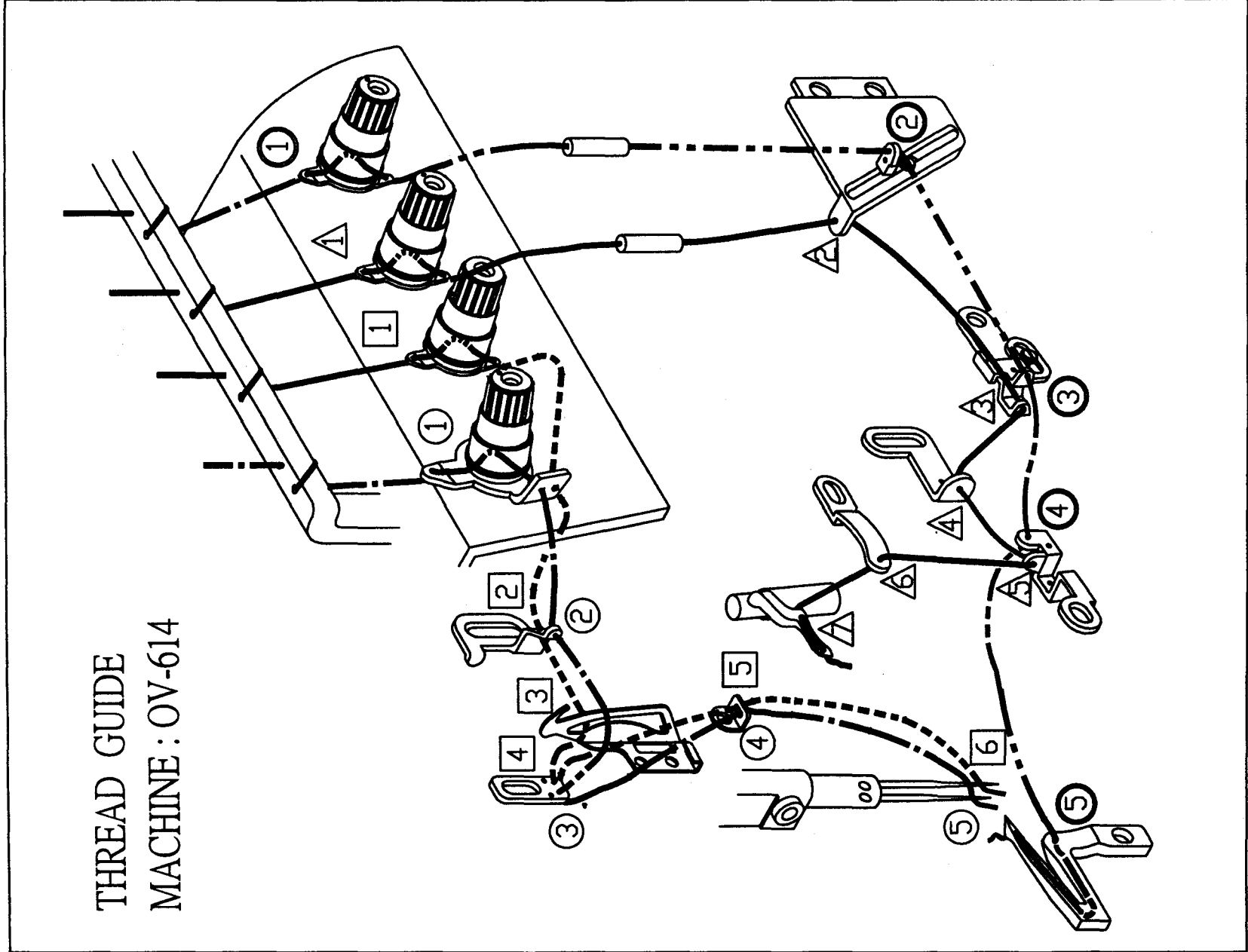
List of Main Spare Parts

Main Parts													
Models	Throat Plate	Presser foot asm	Presser foot hinge	Presser foot	TOP feed dog	Main feed dog	Differential feeddog	Auxiliary feeddog	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide
OV-634-240	TP604A53	FPF604A32B	FPF603032A	FPF604A32B	FFD604A33	FD60824	DF86504	AF60871	NC604022	UL604883	LL603884	6040132 B700	NG604903

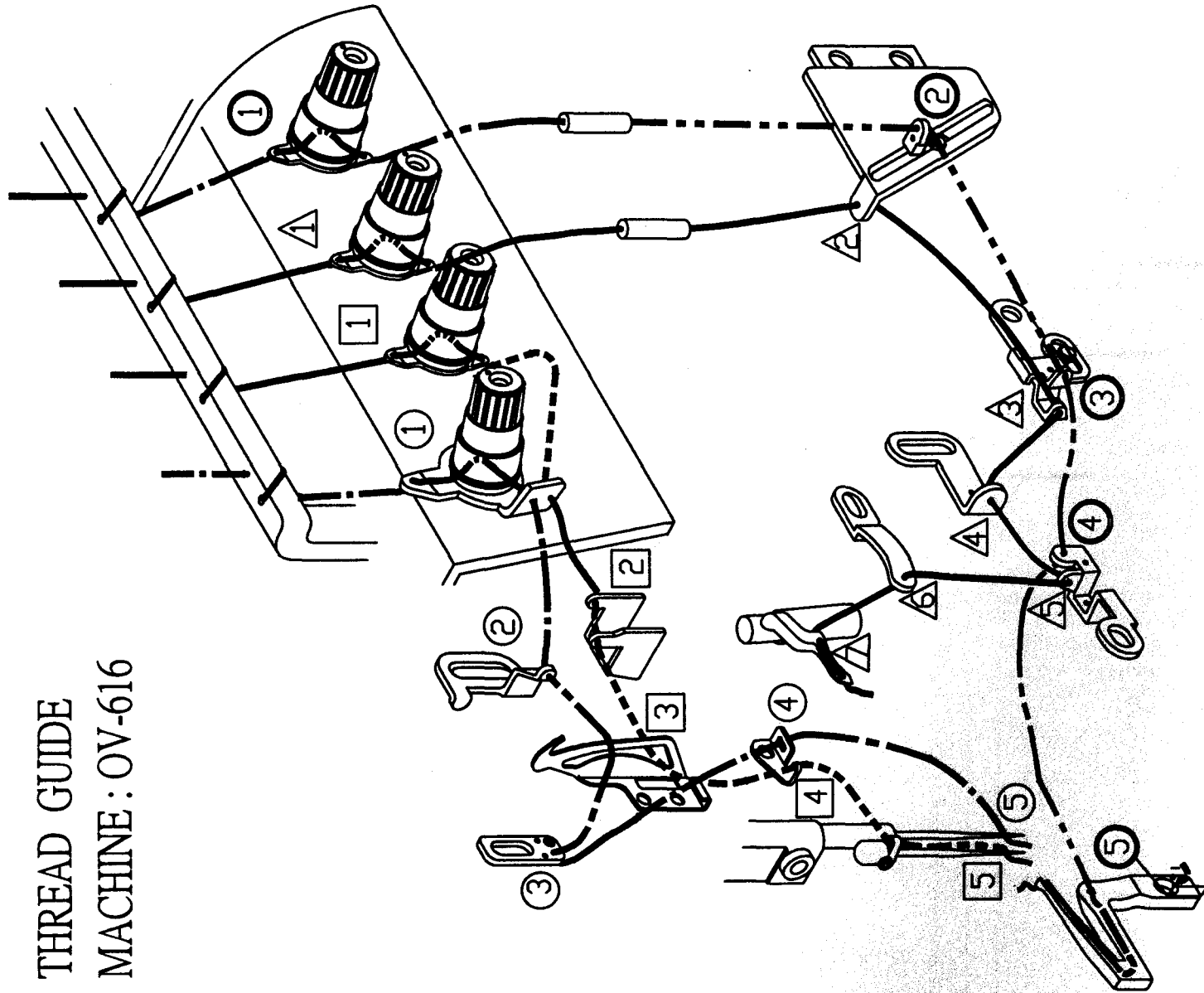
Main Parts															
Models	Throat Plate	Presser foot asm	Presser foot hinge	Presser foot	Top feed dog	Main feed dog	Differential feeddog	Auxiliary feeddog	Needle clamp	Upper looper	Lower looper	Chip guard cover	Needle guide	Needle guide	Needle guide
OV-636-550	TP605D53	FPF605D53	FPF605D53A	FPF605D53B	FFD605C53	FD60840	DF86009	AF60874	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
OV-636-555	TP605D53	FPF605D53	FPF605D53A	FPF605D53B	FFD605D53	FD60830	DF85407	AF60873	NC605048	UL603880	LL603884	6050134 B700	NG605905	NG605906	NG605907
OV-616-633	TP606CA3	PF606CA3	PF605A32A	PF606CA3B	PF605C32C	FD60840	DF86009	AF60874	NC606032	UL604883	LL603884	7050134 B700	NG605905	NG605908	NG605907
OV-616-635	TP606DA3	PF606DA3	PF605D53A	PF606CA3B	PF605D53C	FD60840	DF86009	AF60874	NC606048	UL604883	LL603884	7050134 B700	NG605905	NG605908	NG605907
OV-616-555	GTP605D63	JPF605D53	JTF605D53A	GPF605D53B	GPF605D53C	FD60283	DF28403	AF60876	GNC605048	GUL605150	LL603884	7050134 B700	NG605905	NG605906	NG605907

THREAD GUIDE
MACHINE : OV-604

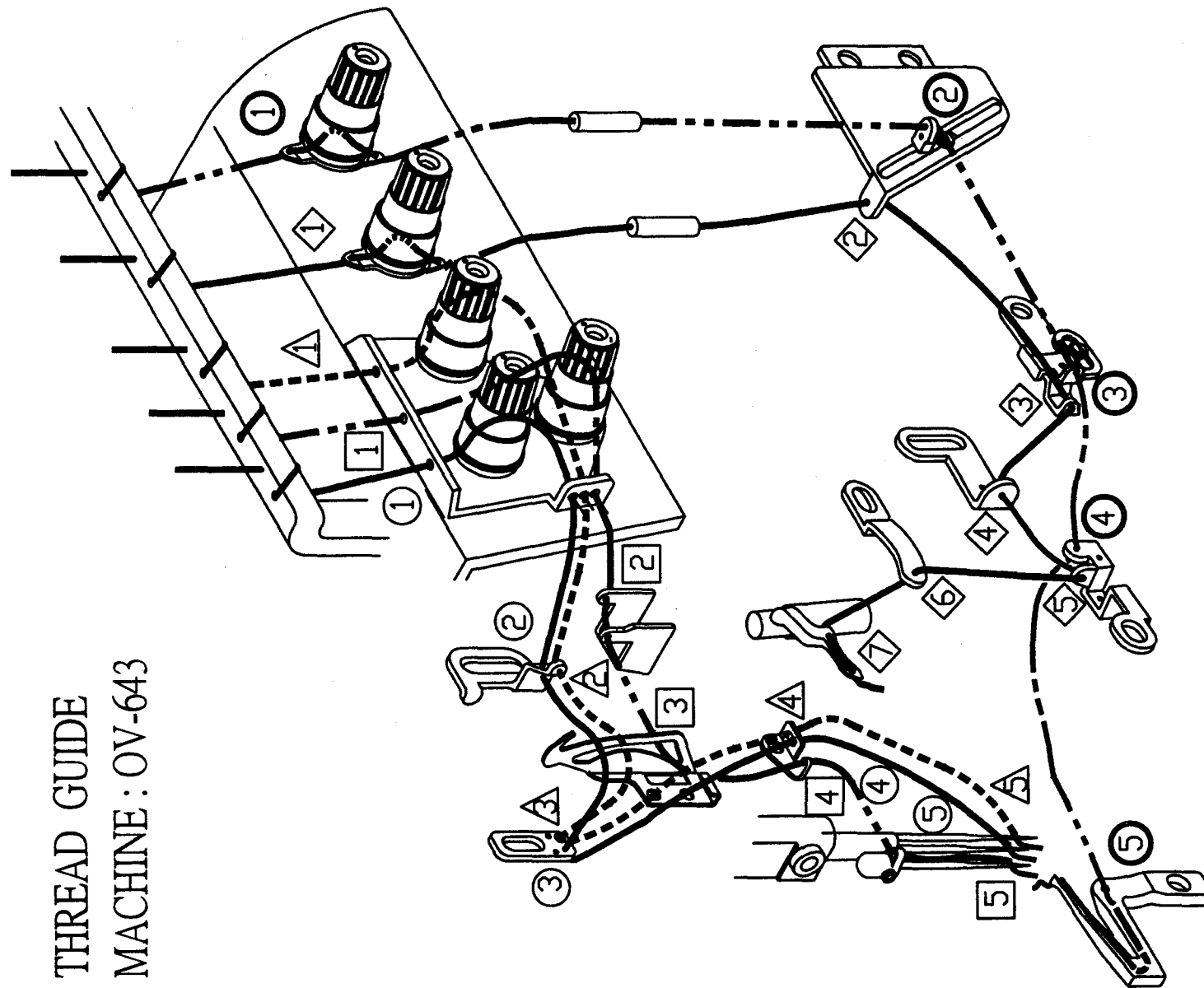




THREAD GUIDE
MACHINE : OV-616

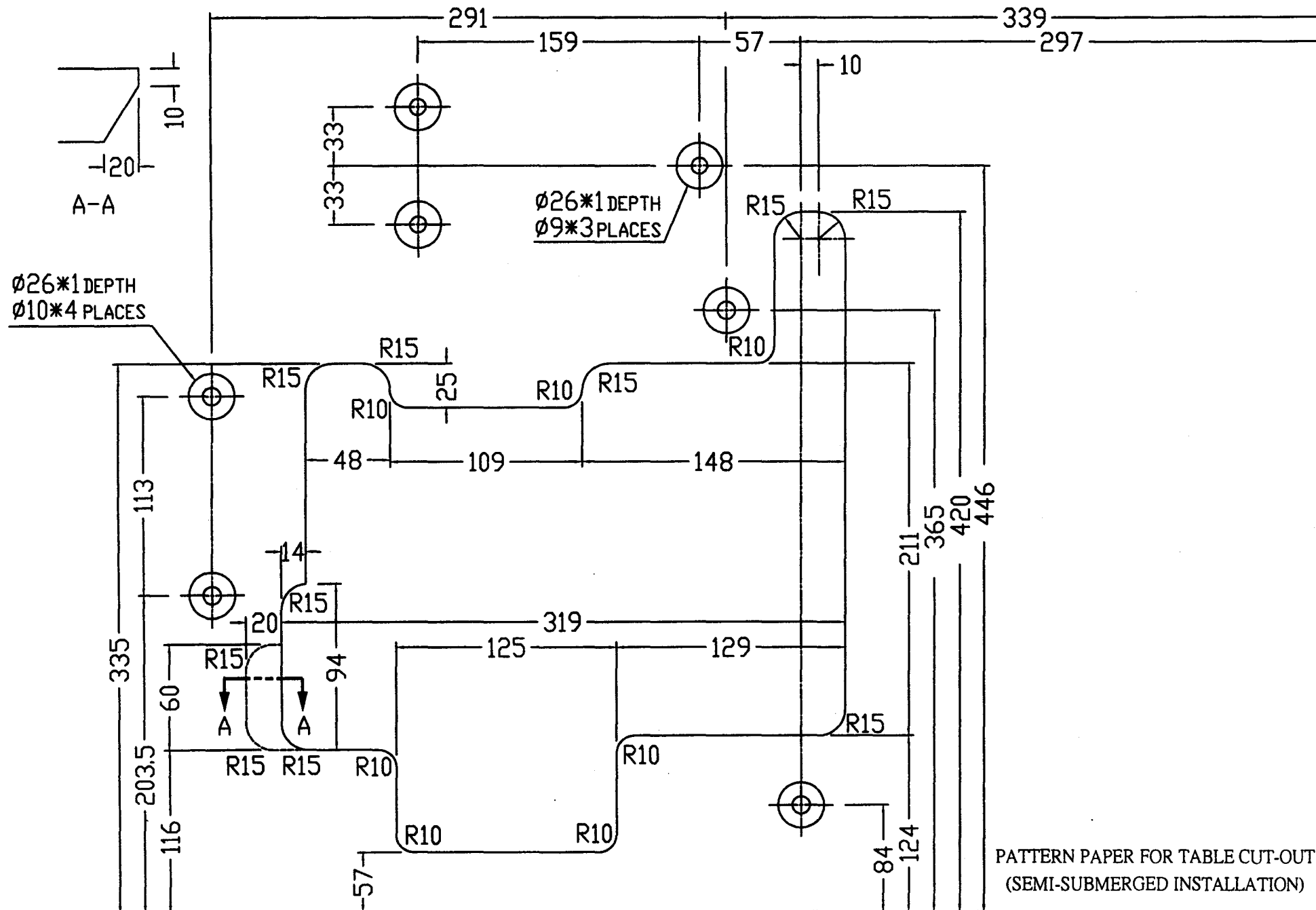


THREAD GUIDE
MACHINE : OV-643



APP.2

(1) Dimensions for Semi Submerged Mounting



APP.3

(2) Dimensions for Fully Submerged Mounting

